



Rolls-Royce Motor Cars
The Phantom Family



1900

1907

40/50 hp Silver Ghost.
London to Edinburgh Run
of the Silver Ghost over
14,371 miles in top gear.
Production moves
to Derby.

1906

March 1906: Rolls-Royce the
company is established.

1904

Collaboration agreed
between Rolls and Royce.

1910

C. S. Rolls killed
in aeroplane crash
in Bournemouth.

1914

Aircraft engine
production starts.

1904

4 May 1904:
Charles Stewart Rolls
meets Frederick Henry
Royce at the Midland
Hotel in Manchester.

1911

The Spirit of Ecstasy
introduced. Design by
sculptor Charles Sykes.

1906

40/50 Silver Ghost.

1910

1920

1936

Phantom III:
V12 engine, 25/30 hp.

1925

New Phantom
(later: Phantom I).

1931

Acquisition of Bentley Motors.
Springfield closed.

1921

Manufacturing
plant opened
in Springfield,
Mass., USA.

1929

Phantom II: 20/25 hp.

1938

Wraith: last Derby
made model.

1922

The 20 hp.

1930

1933

Sir Henry Royce dies.

1950

Phantom IV:
only 18 built.

1959

Silver Cloud II.
Phantom V.

1965

Silver Shadow: first
monocoque model.

1950

1955

Silver Cloud.

1962

Silver Cloud III:
twin headlights.

1968

Phantom VI.

1960

Rolls-Royce Motor Cars
The Strive for Perfection

Rolls-Royce Motor Cars
The Strive for Perfection

The Phantom Family

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Dedication

This book is dedicated to The Hon. Charles Stewart Rolls, Sir Frederick Henry Royce and all the employees of Rolls-Royce Motor Cars Limited.

Acknowledgements

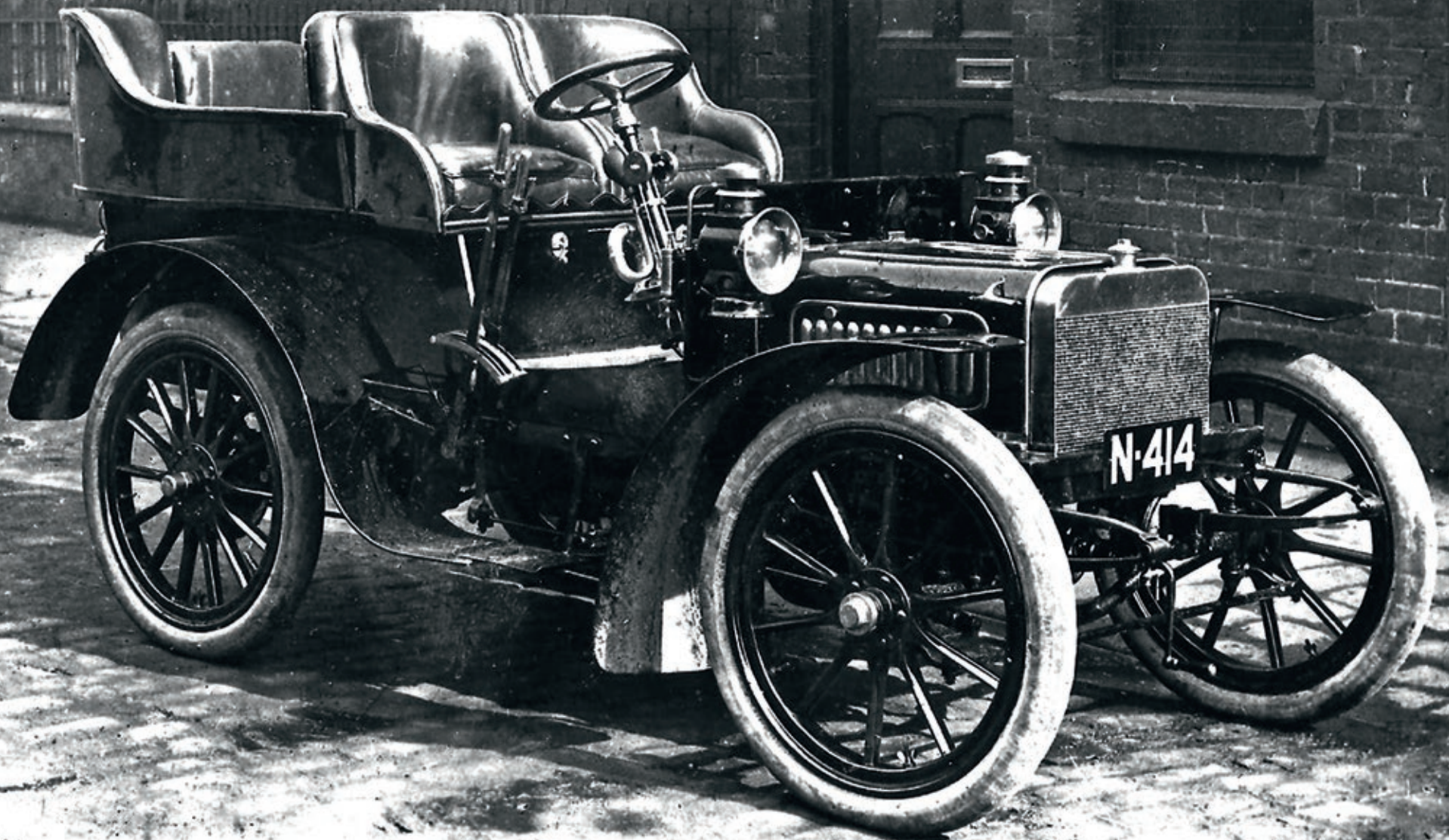
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Rolls-Royce Enthusiasts Club
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*The Royce 10 hp.
The first motor car produced by
Henry Royce in 1904. It had an
1,800 cc engine with a top speed
of 39 mph and cost £138.*



Preface

When Henry Royce was designing what was to become the first Rolls-Royce, a friend suggested that the only way to make the venture work would be to 'turn out a reliable car at a low price and sell it to the general public.'

Henry replied that he could not do that; his idea was to, 'turn out the best car in the world regardless of cost, and sell it to those people who could appreciate a good article, and were willing and able to pay for it.'

Over 100 years later, that same desire to produce The Best Car in the World is still the driving force behind Rolls-Royce Motor Cars.

Foreword

This book has been over 100 years in the making. It is by no means intended to be a definitive history of Rolls-Royce Motor Cars; such a book would run into many volumes and is no doubt already on the bookshelves of many of our owners and enthusiasts around the world.

Instead, it is intended to give you, whether you are an owner, a prospective owner or share our passion for Rolls-Royce motor cars, an insight into what makes what many consider to be The Best Car in the World, the best car in the world.

It covers the early days of our company, from its humble beginnings in Cooke Street, Manchester in 1904 to our present day Home in Goodwood, England where we are working on the cars that will form the next chapter in our illustrious history.

I hope you enjoy it.

Torsten Müller-Ötvös, CEO Rolls-Royce Motor Cars





DOLLIE
COURT MILLIN
GOWNS

ROLLS
ROYCE

ROLLS-ROYCE

ROLLS-ROYCE

15

14

TWIRAKES

1705

R-1706

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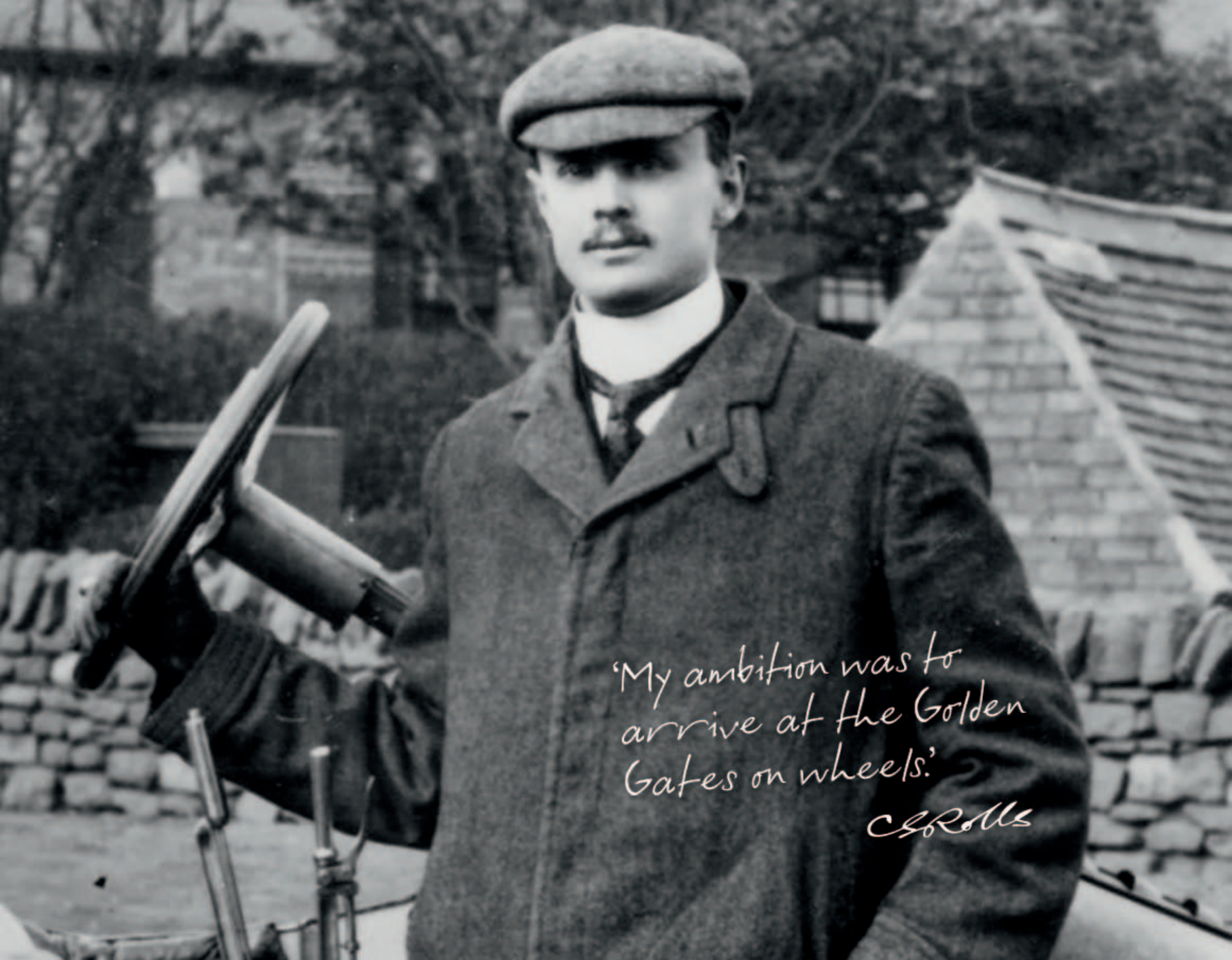
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Introduction

Rolls-Royce Motor Cars

The founding partners of Rolls-Royce Motor Cars came from very different backgrounds. Charles Stewart Rolls was born into the British aristocracy and enjoyed a privileged upbringing in the highest echelon of society. Frederick Henry Royce, however, was the son of a miller and forced to become the breadwinner in his family from the age of nine.

Yet despite the differences in their circumstances, they went on to form an unlikely partnership – one that was forged on a mutual interest in engineering and motor cars. And even though their partnership only lasted six years, it led to them creating what is widely acknowledged to be The Best Car in the World.



*'My ambition was to
arrive at the Golden
Gates on wheels.'*

C. S. Rollins

The Founders

The Hon. Charles Stewart Rolls

Charles Rolls was born in 1877. The third son of Lord and Lady Llangattock, he was raised in privilege at The Hendre, a large country estate outside Monmouth in Wales.

After attending Eton, he went up to Cambridge to study mechanical engineering at Trinity College, and became the first undergraduate there to own a motor car. Indeed, his reputation for tinkering with cars earned him the nicknames 'Dirty Rolls' and 'Petrolls' among his peers.

By the time he left university, Charles Rolls was already an enthusiastic and accomplished motorist. He also raced bicycles, motorbikes and motor cars, and in 1903, broke the world land speed record in Dublin, driving a 30 hp Mors at nearly 83 mph. However, due to the use of unapproved timing equipment, the international governing body at the time refused to acknowledge his accomplishment.

To fund his sporting activities, he set up C. S. Rolls & Co., one of the first car dealerships in Britain. He then persuaded his

friend Claude Johnson to resign as Secretary of the Automobile Club and join him in business. Together they began importing and selling mainly Peugeot cars from France and Minerva cars from Belgium.

Rolls also had yet another passion; one that overtook his interest in motor racing and ultimately led to his untimely death: aviation. He was one of the founding fathers of the Aero Club and the second person in Britain to hold a pilot's licence.

Having already made hundreds of recorded ascents in hot air balloons, his interest in powered flight heightened following his introduction to Wilber and Orville Wright. After his maiden flight in 1908, Rolls completed the first non-stop double crossing of the English Channel on 2 June 1910. Tragically, he was the first Englishman to die in an aviation accident a few weeks later, when his Wright Flyer aircraft crashed at an air show in Bournemouth on 12 July. He was just 32 years old. While Rolls's life may have ended suddenly, his legacy lives on.

Sir Henry Royce

Frederick Henry Royce was born in Alwalton, Peterborough in 1863. The youngest of five children, Royce moved to London to support his impoverished family. He began by selling newspapers for WHSmith & Son, and then became a telegraph boy for the Post Office, delivering telegrams around the West End of London. (It is even suggested that he delivered congratulatory telegrams to Lord and Lady Llangattock on the birth of their son Charles in Mayfair in 1877.)

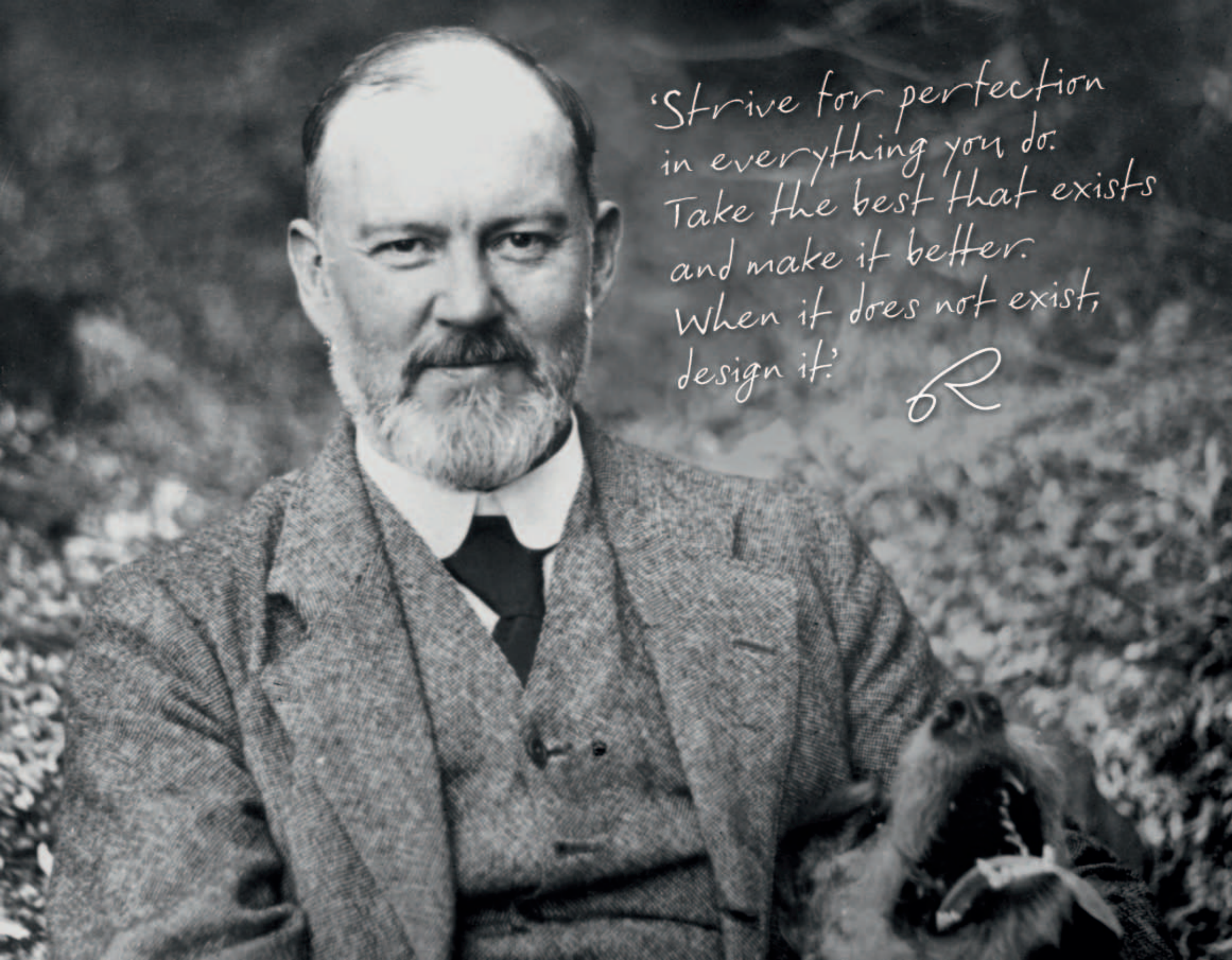
The 14-year-old Royce's fortunes changed when an aunt offered to pay for an apprenticeship at the Great Northern Railway Works in Peterborough. Working under the influence of one of the outstanding engineers of the day, Royce took every available opportunity to improve his education, spending his evenings studying algebra, French and electrical engineering.

With a natural talent for engineering emerging, he found a job with the Electric Light and Power Company in London, and later moved to their Liverpool branch.

In 1884, at the age of just 21, he started his own business, F. H. Royce and Company, with his friend and fellow engineer, Ernest Claremont. They put £70 of their own money into the venture and worked around the clock manufacturing small electrical components such as doorbells, dynamos and light fittings. (Indeed, the improvements Royce made and patented to the bayonet light bulb fitting are still in use.)

Royce became interested in producing motor cars after replacing his De Dion Quadricycle with a second-hand two-cylinder French Decauville. While initially impressed, he soon became dissatisfied with its standard of construction and reliability and, characteristically, decided he could do better.

He began work in the corner of the Cooke Street works of the newly named Royce & Co. Ltd., and by the end of 1903, had designed and built his first petrol engine. On Friday, 1 April 1904, Royce left the factory to the cheers of the workforce at the wheel of the first Royce motor car, a 10 hp.



*“Strive for perfection
in everything you do.
Take the best that exists
and make it better.
When it does not exist,
design it.”*

R

The Midland Hotel, Manchester.
It was here that Charles Rolls and Henry Royce met for the first time on 4 May 1904 and agreed to start producing and selling cars under the name Rolls-Royce.

*"I have met the
greatest engineer
in the world."
C. S. Rolls*





When Rolls met Royce

Charles Rolls and Henry Royce met for the first time on 4 May 1904 over lunch in the Midland Hotel, Manchester.

Henry Edmunds, a shareholder in F. H. Royce & Company and a friend of Charles Rolls and Claude Johnson, brokered the historic meeting.

It was instigated after Edmunds boasted to Johnson about his new 10 hp Royce motor car. Johnson knew that Rolls was growing frustrated at only being able to sell foreign imports, and wasted no time in informing him that a company in Manchester was producing a 'superb little twin-cylinder car that might be the best built in England'.

Intrigued, Rolls travelled with Edmunds to Manchester by train. On the way he told Edmunds that he, 'wanted to produce a car connected with his name that would become as much a household word as Broadwood was among pianofortes or Chubb among safes.'

Within minutes of seeing the little 10 hp Royce, Rolls knew he had found the car he was looking for. Despite their totally dissimilar backgrounds Charles Rolls and Henry Royce hit it off immediately. And, after taking the car for a drive, Rolls agreed on the spot to sell as many cars as Royce could build under the name Rolls-Royce.

The day ended with Rolls returning to London in a borrowed Royce car, then waking his business partner, Claude Johnson at midnight to excitedly inform him, 'I have met the greatest engineer in the world'.



The first Rolls-Royce motor car.

Royce had already produced three prototype 10 hp models before he formed his partnership with Rolls. On 27 September 1904, the first 10 hp to be sold under the name Rolls-Royce was delivered to the sewing machine magnate, Paris E. Singer.

Claude Johnson

The hyphen in Rolls-Royce



Claude 'Hyphen' Johnson.
Former Managing Director of Rolls-Royce.

While Rolls and Royce were building and selling cars, it was Claude Johnson, the Managing Director, who built the fledgling company's reputation for producing the best cars in the world.

A genius at generating publicity and public relations, Johnson was so integral to the success of the company that he became known as the 'hyphen' in Rolls-Royce.

One of his early advertisements for the 40/50 hp promoted the car as, 'The six-cylinder Rolls-Royce, not one of the best, but the best car in the world,' and introduced the phrase that would for ever be associated with Rolls-Royce.

Johnson also orchestrated a series of publicity stunts to promote the quietness and reliability of the cars. These included Charles Rolls driving a Light Twenty from Monte Carlo to London in 37 hours 30 minutes.

It was in 1907, with the twelfth Rolls-Royce 40/50 hp, that Claude Johnson firmly established Rolls-Royce's reputation for unrivalled reliability and engineering excellence. Unlike the previous eleven cars that rolled off the production line, this one had its Barker & Co. coachwork painted silver and fittings silver-plated. The car was registered as AX 201, and christened by Johnson the 'Silver Ghost' to emphasise its ghost-like quietness.

In May of that year, Johnson set out to demonstrate the superior performance of the Silver Ghost by driving it (under the supervision of the RAC) from London to Scotland and back. And it was duly reported that the car covered the 2,000 mile round trip with no mechanical problems and averaged 20.86 miles per gallon.

Claude Johnson then entered the Silver Ghost into the 1907 Scottish Reliability Trial, and the car took home the gold medal in its class for hill climbing, speed, reliability and fuel consumption.

Johnson saw the opportunity to use the journey home to further publicise the car's reliability by attempting to break the world record for a 'non-stop' run, which then stood at 7,089 miles. They set off on Monday, 1 July, and originally planned to complete 10,000 miles travelling between Glasgow and London. However, the Silver Ghost was running so well that the decision was taken to keep motoring between the two. Thirty-nine days, and 14,371 miles later it was still going, and having doubled the reliability distance record, the Silver Ghost exceeded all that it set out to achieve, emphatically.

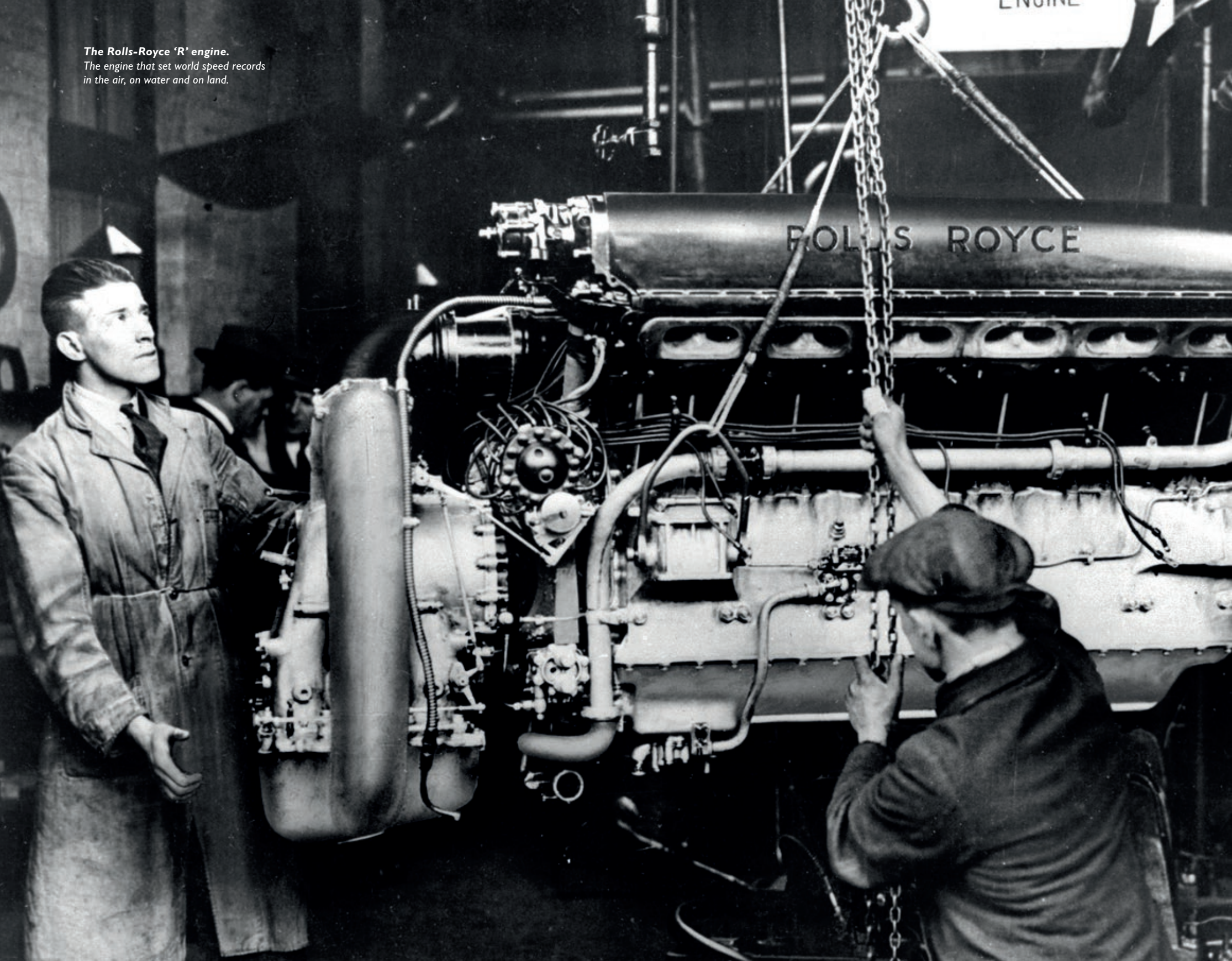


The Silver Ghost.

The first Silver Ghost on its record-breaking non-stop run between London and Glasgow, which earned it the title of "The Best Car in the World."



*The Rolls-Royce 'R' engine.
The engine that set world speed records
in the air, on water and on land.*



Rolls-Royce engines

A powerful pedigree

Charles Rolls had been determined to break the land speed record in the early part of the twentieth century. And although his 1903 record breaking time was never officially recognised, years later engines bearing his name would go on to power record breakers in the air, on water and on land.

The Schneider Trophy and the world air speed record.

Rolls-Royce developed the Racing or as it became known, the 'R' engine for Britain's 1929 entry into the Intercontinental Schneider Trophy seaplane contest. Royce reputedly sketched its design in the sand at West Wittering beach with his walking stick. Piloted by Flying Officer Waghorn, the new Rolls-Royce powered Supermarine S6B not only retained the Schneider Trophy for Britain, it also established a new world air speed record of 328.63 mph in the process.

It was Britain's second consecutive victory. A third would allow them to keep the trophy for good. Unexpectedly, a major problem arose when the Labour Government refused to finance the Royal Air Force's defence of the trophy in 1931. On hearing this, Lady Houston, the richest woman in Britain, wrote a cheque for £100,000 which enabled the team to compete.

On 13 September 1931, Flight Lieutenant J. N. Boothman won the Schneider Trophy outright and set a new air speed record of 357.7 mph. Later in the same year, Flight Lieutenant G. H. Stainforth raised the record to 407.5 mph.

The 'R' engine was followed by the legendary Merlin engine, which powered allied aircraft such as the Spitfire, Hurricane and Lancaster during the Second World War. It was this unit that established Rolls-Royce's reputation as an aviation engine manufacturer, and earned Royce his baronetcy.

World water speed records.

Sir Henry O'Neill de Hane Segrave had already broken three land speed records before he set his sights on the world water speed record.

The date he chose to make his attempt was to prove prophetic. On Friday, 13 June 1930 Segrave took to the water on Lake Windermere, England in his boat, Miss England II. Powered by two 1,800 hp supercharged 'R' engines this craft successfully took the record to 98.76 mph, beating the previous record by 6 mph.

He was determined to break the magical 100 mph barrier with his third attempt. However, his boat hit a submerged branch and cartwheeled before sinking. An unconscious Segrave was rescued and taken to hospital. His Rolls-Royce mechanic, Victor Halliwell perished and was found days later still wearing his goggles and clutching his engineer's pencil and note pad. Segrave briefly regained consciousness and his last words before he died moments later were, 'Did we do it?'



The Supermarine S6B S.1595.
The winner of the 1931 Schneider Trophy.



Miss England III.

In 1932, Kaye Don broke the world record twice in one day in Miss England III on Loch Lomond, Scotland, reaching 117.43 mph on his first attempt and 119.81 mph on his second.

Miss England II was salvaged from Lake Windermere to be restored to her former glory. She went on to break the 100 mph barrier; this time with Kaye Don at the helm, who set a new record of 103.49 mph on the Parana River in Argentina in 1931. Don then went on to break the record again on Lake Garda in Italy with a top speed of 110.22 mph.

The 'R' engine continued to push the world water speed record higher and higher. Sir Malcolm Campbell broke it three times in Bluebird K3. At the end of 1938 it stood at 130.93 mph. A year later at Coniston Water in Bluebird K4 he broke the record again, where he reached 141.74 mph.

World land speed records.

Sir Malcolm Campbell had already notched up seven land speed records before he attempted it in his car, Bluebird, which was equipped with a Rolls-Royce 36.5-litre, 2,300 bhp V12 'R' supercharged engine. At Daytona Beach, USA, in 1933, he established a new land speed record of 272.46 mph, and then two years later upped it to 276.82 mph. In the same year at Bonneville Salt Flats, Campbell became the first man to break



Thrust SSC.

The first car to break the sound barrier.

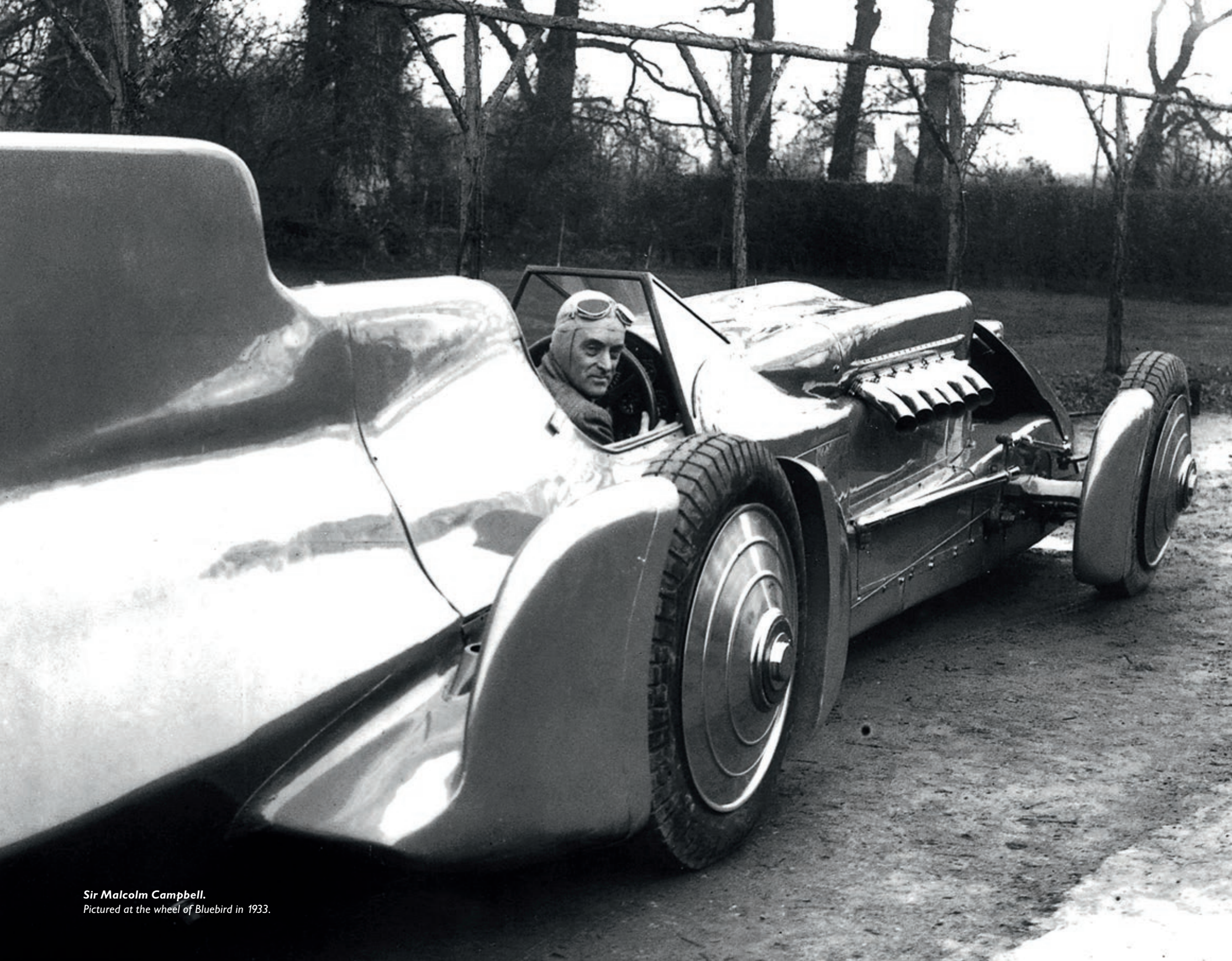
the 300 mph barrier and set a new record of 301.13 mph.

On 19 November 1937, George Eyston raised the record to 312.00 mph in his car, Thunderbolt, which was powered by two supercharged 'R' engines which had previously powered the Schneider Trophy winning Supermarine S6B. The following year he took the record to 345.50 mph, only to have it taken from him by John Cobb in his Railton who reached 350.20 mph. However, his glory was to be short-lived. The following day Eyston responded with a speed of 357.50 mph, and reclaimed the record.

It would be another 45 years before a Rolls-Royce powered car would take the land speed record. On 4 October 1983, at Black Rock Desert in Nevada, USA Richard Noble broke the record. Powered by a single Rolls-Royce Avon 302 engine, his Thrust II reached a speed of 633.468 mph.

Noble was also behind the next bid to not only break his record, but also the sound barrier: Returning to Black Rock in September 1997, with RAF fighter pilot Andy Green at the controls of Thrust SSC, they succeeded in their first quest and achieved a speed of 714.14 mph, but failed in their second.

On 15 October, Noble's team made a second attempt. The two Rolls-Royce Spey fan jets were fired up and Thrust SSC thundered across the desert. This time, the sonic boom was clearly audible as the car broke Mach 1. The last great milestone in land speed had been achieved: Andy Green and Rolls-Royce had broken the sound barrier, reaching a speed of 763.04 mph.



*Sir Malcolm Campbell.
Pictured at the wheel of Bluebird in 1933.*



Eleanor Velasco Thornton.
*Lord Montagu's Private Secretary
and rumoured to be the lady
on whom the Spirit of Ecstasy
was based.*

The Spirit of Ecstasy

The lady behind the myth

This is the story of the Spirit of Ecstasy, the iconic mascot that has gracefully adorned the bonnet of every Rolls-Royce motor car since 6 February 1911. It's a tale of mystery, glamour and a forbidden love affair that started at the dawn of the motoring era and ended in tragedy for more than one of those involved. Today, it leaves us with a legend and an enduring icon, which continues to define the pinnacle of automotive design and engineering over a century later.

The legend does not begin, as you might expect, when Charles Rolls and Henry Royce first met on 4 May 1904 at the Midland Hotel in Manchester. Rather, it began a few years later with a fad at the time for motorists to attach gaudy mascots to the bonnets of their motor cars. It was a craze that left the Rolls-Royce Board suitably unimpressed, especially when these mascots were attached to their motor cars.

A solution had to be found. Claude Johnson was given the challenge of finding a mascot that was more befitting for a Rolls-Royce motor car.

Johnson turned to his good friend, the artist and sculptor Charles Robinson Sykes and commissioned him to create a mascot that 'conveyed the spirit of Rolls-Royce, namely, speed with silence, absence of vibration, the mysterious harnessing of great energy and a beautiful living organism of superb grace...'

Charles Sykes memorably described his creation in this way,

'A graceful little goddess, the Spirit of Ecstasy, who has selected road travel as her supreme delight and alighted on the prow of a Rolls-Royce motor car to revel in the freshness of the air and the musical sound of her fluttering draperies. She is expressing her keen enjoyment, with arms outstretched and her sight fixed on the distance.'

From the outset, the Spirit of Ecstasy was shrouded in rumour, mystery and intrigue. Nobody knows for certain who provided Sykes with the original inspiration for the figurine. And it is here that we meet the most important character in the story; and who many consider to be the most likely contender: Miss Eleanor Velasco Thornton, who was born in Stockwell, London in 1880 to a Spanish mother and an Australian father.

Eleanor was a regular model for Sykes and provided the inspiration for the main character in his illustrated cartoon series, *Alice in Motorland*, which parodied *Alice in Wonderland* and appeared in *The Car Illustrated*. She had also previously posed for Sykes for another mascot: *The Whisper*. This was commissioned as a one-off by John Scott Montagu to adorn his Rolls-Royce Silver Ghost and featured a young woman with her forefinger pressed to her lips. Many believed this gesture alluded to the secret love affair between Eleanor and Montagu.



The Whisper by Charles Robinson Sykes.

The mascot Lord Montagu commissioned for his 1909 Rolls-Royce Silver Ghost.



Charles Robinson Sykes.
Sculptor of the Spirit of Ecstasy.

It was while working as Claude Johnson's Private Secretary at the Automobile Club that Eleanor first caught the eye of Lord Montagu. So much so, that she went on to become his private secretary at *The Car Illustrated*, the weekly magazine he founded and edited, and ultimately his mistress.

By all accounts Eleanor was regarded as 'the brains' behind the business while she worked with Lord Montagu. Yet judging by this description of her by Sykes' daughter Josephine, she was also a very liberated and inspirational woman: 'She hated clothes, she needed to live with people who were free in their ideas. She loved life. She was an amazing woman. She definitely had quite an influence on my father's work.'

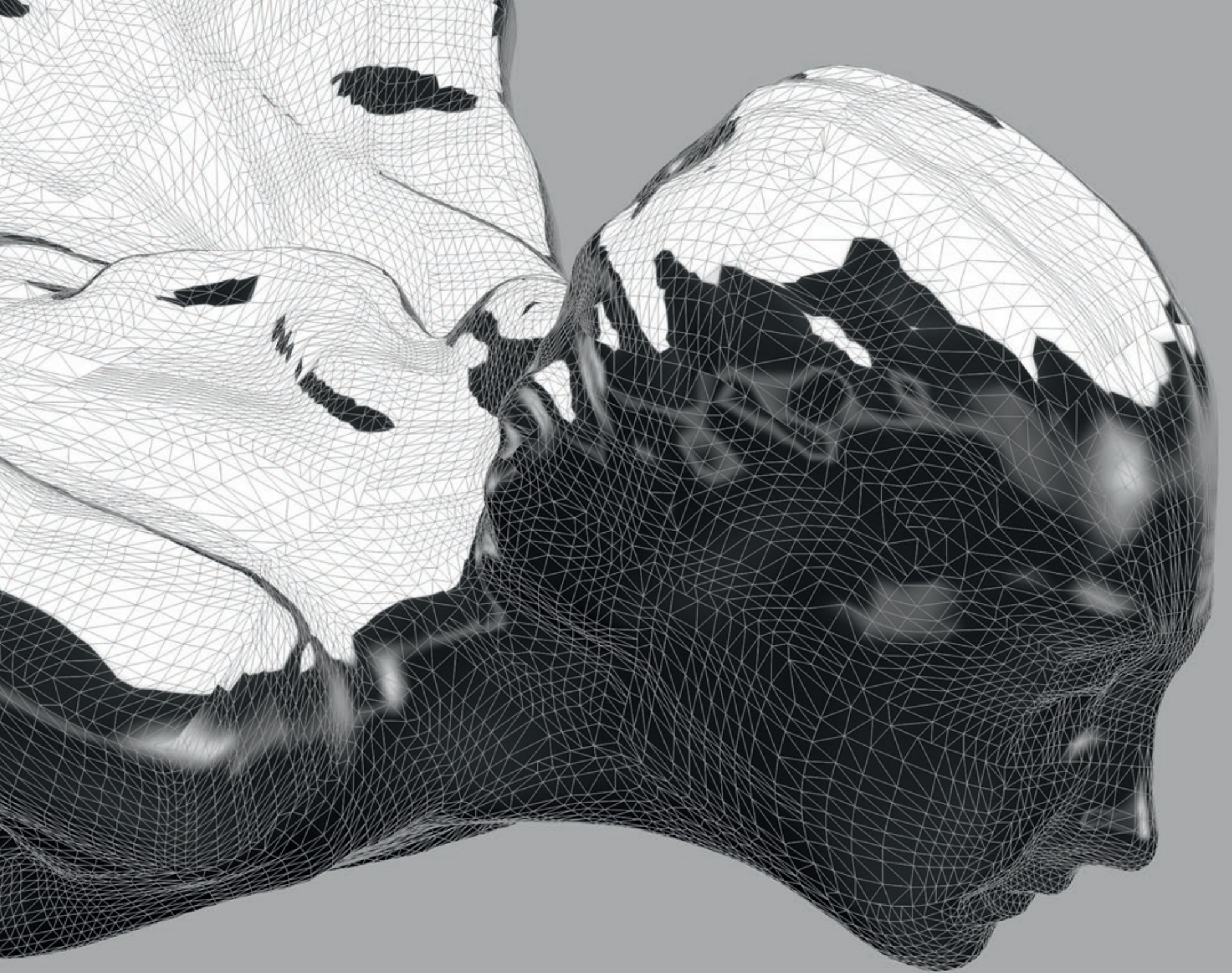
The story of the illicit Edwardian love affair between Lord Montagu and Eleanor was ultimately to end in tragedy. While accompanying him on a voyage to India in 1915, their ship, the *SS Persia* was torpedoed in the Mediterranean Sea and sank. Eleanor lost her life, and her body was never found. Lord Montagu was also presumed drowned, and his obituary was prematurely published in *The Times*. However, he was rescued after spending 36 hours clinging to a lifeboat. How he survived and Eleanor perished was not down to fate; instead to the Gieve waistcoat he was wearing at the time, which included an inflatable life preserver that could be worn as a regular waistcoat when aboard ship.

But was Miss Thornton the original inspiration for the Spirit of Ecstasy? Ultimately no one will ever know. Charles Sykes never spoke publicly about the matter, and his daughter when asked many years later, is reported to have replied, 'It is an interesting story and if it makes you happy, let the myth prevail.'

*'A graceful little goddess,
the Spirit of Ecstasy,
who has selected road
travel as her supreme
delight and alighted on
the prow of a Rolls-Royce
motor car to revel in
the freshness of the air
and the musical sound of
her fluttering draperies.'*

Charles Robinson Sykes, 1911.





Creating the legend

Each Spirit of Ecstasy is made using the 'lost wax process', a casting technique established by the ancient Egyptian and Chinese civilizations and used in Europe in the sixteenth century by Florentine sculptor and goldsmith Benvenuto Cellini.

It's a painstaking process and every Spirit of Ecstasy still takes at least a week to produce. Charles Sykes and his daughter Josephine continued to cast each statuette personally until 1939. Like any piece of art, he signed each one himself either 'Charles Sykes, February 1911', 'Feb 6, 1911' or 'CS 6.2.11'. And every Spirit of Ecstasy continued to receive this inscription until 1951. To this day, each Spirit of Ecstasy is an original work of art in itself, as every statuette is polished and finished by hand, so no two are alike.

The Spirit of Ecstasy stood at over 17 cm when she was introduced, and over her lifetime has subtly changed shape and size several times. Most notably in 1934 when Charles Sykes was once again commissioned by Rolls-Royce to create a new radiator mascot. This time it was designed to suit the needs of the new sports saloons by providing their drivers with a clearer view of the road ahead. Sykes's solution was a kneeling

version of the Spirit of Ecstasy, which was discontinued in the fifties, to be replaced with a smaller version of the original standing mascot.

In 2003, the myth of whether or not the Spirit of Ecstasy was inspired by Eleanor Thornton became a reality. After many years of constant use, the original mould for the figurine had become worn and a poor representation of Charles Sykes' original vision. So with the introduction of the new Phantom, the decision was taken not just to create a new mould for the Spirit of Ecstasy using the latest digital technologies, but also to pay tribute to Eleanor by basing the face of the new statuette on her image.

An original Spirit of Ecstasy was digitally scanned and the figurine was skilfully re-sculpted using original photographs of Eleanor Thornton. After the new mould was created, the delicate facial features were further enhanced by a sculptor. Closer inspection of the new Spirit of Ecstasy will reveal it resulted in a clearer definition of Eleanor's face and restored this unique icon's beauty and presence, in keeping with the motor cars that she adorns.



The kneeling Spirit of Ecstasy.
This version was created by Charles Sykes in 1934.





Prince Rainier III and
Princess Grace of Monaco.

Owners

The great and the good come and go, usually in a Rolls-Royce

Henry Royce's famous philosophy of producing The Best Car in the World and selling it to those who could not only appreciate the genuine article, but were also perfectly willing and able to pay for it certainly proved to be successful.

The list of willing and able Rolls-Royce owners reads like a 'Who's Who' of the twentieth century, and continues to do so in the twenty-first.

With Charles Rolls's aristocratic connections, it was hardly surprising that many of Rolls-Royce Limited's earliest clientele should include the great and good of the land. Indeed, it wasn't long before Rolls-Royce motor cars were being delivered to numerous Royal households around the world.

The long association between the British Royal Family and Rolls-Royce extends back to 1919, when the Prince of Wales, later to be crowned King Edward VIII, took delivery of his first Rolls-Royce: a Barker bodied Limousine.

However, it was firmly established by Her Royal Highness Queen Elizabeth II in 1950, when she was presented with the rarest of all Rolls-Royce motor cars: a Phantom IV. It is still in service today, together with a 1987 Phantom VI and the 1978 Phantom VI, which carried Kate Middleton to Westminster Abbey on her wedding day. Each of the State cars is painted in Royal claret livery, and when carrying The Queen the kneeling Spirit of Ecstasy is replaced with the Royal ceremonial mascot, a solid silver St. George and the Dragon.

The 1956 Rolls-Royce Silver Cloud Landaulet featured in another fairy-tale Royal wedding. This time it was between Prince Rainier III of Monaco and Grace Kelly, and the cream and black car was given to them as a wedding present from the Monégasque people.

Rolls-Royce motor cars have been owned by Hollywood royalty too. Most notably by Greta Garbo, Charlie Chaplin, Cary Grant, Marlene Dietrich, Joan Crawford, Sammy Davis Jr.,



Her Royal Highness Queen Elizabeth II and Prince Phillip.

Elizabeth Taylor and Michael Caine. The 'King of Rock and Roll' Elvis Presley was also a proud owner, and bought his first Rolls-Royce, a black 1960 Silver Cloud II, on 3 September 1960. Elvis wasn't the only rock 'n' roll star to own a Rolls-Royce. Three of the Fab Four – John Lennon, Paul McCartney and George Harrison, the Rolling Stone Brian Jones and The Who's drummer, Keith Moon, were all owners.

However aristocratic, wealthy or famous the owner of a Rolls-Royce motor car may be, what distinguishes them from the owners of other cars is the fact that they own what is considered to be The Best Car in the World.

Chassis No. 5 VD 73	
Chassis Type Phantom V.	Series D Order Ref. P. 1576
Territory Weybridge Automobiles Ltd.	County Surrey
Retailer R.S. Mead Ltd. Maidenhead	
Sub-retailer or Trader	
Owner J. W. Lennon. Esq.	
"Kenswood" St. George's Hill. Weybridge	
Body Style Enclosed limousine	Coachbuilder H.M. Park Ward Ltd.
Colour(s) Valentines Black.	Body No.
	Upholstery Black leather to front. Black Bedford hard to rear.
Chassis Delivery Date	To Springs LH UR 3741
Car Delivery Date 3.6.65.	To a Rep of R.S. Mead Ltd. RH UR 3740
Engine No. D36 PV.	Lock No. 535. Date of Issue of Guarantee 10.6.65
Battery charged.	Radio No. E.963209. Manual No. P.V.
HE. 14/DER. 26.1.65	Model. 920.T.

Chassis No. 5 VD 73.	Reg. No. FJB 111C
Radio: 920.T.	Date of Test. 30.11.65.
Dunlop Tubeless Tyres. Triplea Deepflight glass to backlights, quarters, rear door windows & division. Blind to division.	
Mirrors to both front vent frames. Portable Perdio television set. Cocktail cabinets with 2 decanters & 4 glasses. Writing table with fittings in centre armrest. Wheel discs painted black all over. Electrically operated windows. Folding vanity mirror on o/s quarter. Reading light in rear quarter panel. Hirschmann. serial. Full refrigeration - R.R. Boot.	
Black Nylon Reg to rear. Set of 7 suitcases.	

John Lennon's Rolls-Royce Phantom V.

John Lennon took delivery of his Rolls-Royce Phantom V on 3 June 1965. Records from Rolls-Royce's archives show that the limousine's bodywork – by Mulliner Park Ward – was originally finished in Valentines Black and that Lennon had a portable Perdio television installed as well as a cocktail cabinet with two decanters and four glasses. He also had a writing desk and a refrigerator fitted.

Lennon eventually became bored with the car's colour, so in 1967 he visited J. P. Fallon Ltd., a coachworks company located in Chertsey, Surrey, with the intent of having the car painted in psychedelic colours. After discussing the idea with J. P. Fallon Ltd., they commissioned the artist Steve Weaver to design and paint the car, for which he was paid £290.

The Beatles used the Phantom V throughout their heyday from 1966 to 1969. And in 1970, Lennon and Yoko Ono had the car shipped to the USA where they loaned it to other rock stars including the Rolling Stones, the Moody Blues and Bob Dylan. Lennon and Ono finally relinquished ownership in 1977 when they donated the car to the Cooper-Hewitt Museum in New York City.

The original chassis build record card for John Lennon's 1965 Phantom V.



John Lennon with his son Julian and his 1965 Phantom V.



Clockwise from top left:
Boxer Muhammad Ali, opera singer
Maria Callas, Lawrence of Arabia and
actor Omar Sharif.



The Phantom Family

Born out of the desire to create
The Best Car in the World

In the last year of the twentieth century, a team of Rolls-Royce designers and engineers ensconced themselves behind the closed doors of their studio, nicknamed 'The Bank' after the building's former role. There they set about creating the first new Rolls-Royce motor car of the twenty-first century. Led by then Chief Designer Ian Cameron, the small handpicked team drew inspiration from illustrious Rolls-Royce motor cars from the past, but wanted to create something entirely new.

As Ian Cameron explained, 'Our absolute priority was to create a motor car that is clearly a Rolls-Royce even when the radiator grille is not in view. More than this,' he added, 'the new car has to stand apart from all the others.'

And stand apart it did. When Phantom was launched in 2003, it signalled the start of a new era for Rolls-Royce Motor Cars and proudly reclaimed the company's position at the forefront of automotive design and technology.

Having rewritten the luxury car rulebook, Rolls-Royce Motor Cars went on to redefine the class by introducing three more models into the Phantom family, each with their own personality and unique attributes.

In 2012, spurred by the inspiring words of their founder, Rolls-Royce Motor Cars set itself another challenge how can it make The Best Car in the World even better? With Giles Taylor taking on the role of Director of Design, the new Phantom Series II was born. Which is why the Phantom family represents the pinnacle of Rolls-Royce design, engineering and craftsmanship.





Phantom

The signature Phantom

The first Phantom that left the Home of Rolls-Royce Motor Cars in Goodwood in 2003 did so to the accompaniment of the company's employees and invited dignitaries banging spanners on anything they could be banged on. It was a tradition that began in 1904 when Sir Henry left the Cooke Street works to the cheers of the workforce as he took the first car he ever produced on its first test drive.

With its commanding presence Phantom was always going to make an unforgettable entrance into the world. Its sheer scale guarantees it will never go unnoticed. However, wherever this motor car goes, it does so with barely a whisper from its powerful 6.75-litre, V12 engine.

Engineered and painstakingly assembled by hand, especially for Phantom, the engine delivers the abundance of effortless power that has always been an essential element of the unique Rolls-Royce driving experience.

This is why every Rolls-Royce motor car features a Power Reserve dial on the fascia, rather than a rev counter. This is to remind the driver of how much power they have at their disposal. In fact, at 70 mph the driver still has over 90 per cent of its engine power available.

For a car that weighs over two and a half tonnes, Phantom responds to the squeeze of the throttle with the muscular power of a performance car. Zero to 62 mph flies by in just 5.9 seconds and, where permitted, Phantom will continue to an electronically governed top speed of 149 mph. Meanwhile

Phantom's highly efficient eight-speed gearbox offers seamless transitions and gives the impression that the car has an infinite first gear.

Even at such high speeds, or on particularly rough roads, Phantom feels as if it is floating on a cushion of air. This is due to its groundbreaking aluminium spaceframe, sophisticated air suspension system and its ideal 50/50 weight distribution.

Rolls-Royce has a word they use to describe the magic carpet-like ride of its motor cars: 'waftability'. This rather quaint epithet was coined over one hundred years ago after a journalist on *The Autocar* magazine described the feeling he experienced riding in a Rolls-Royce Silver Ghost was 'one of being wafted through the landscape'.



Rolls-Royce Phantom I.

Introduced in 1925 as a replacement for the Silver Ghost, and remained in production until 1929.

'Whenever I see Phantom passing in traffic, it has this very distinguished parting glance.'

Giles Taylor, Director of Design.

The authority driving position provides an elevated view of the road ahead and a generous one of the seemingly endless bonnet.

'The motor beneath the bonnet might be a silent sewing machine... there is no realisation of driving propulsion: the feeling as the passenger sits either at the front or the back of the vehicle is one of being wafted through the landscape.'
The Autocar review of the Silver Ghost, 20 April 1907.







At least eleven hides of the finest A-grade bull leather are used to furnish the interior of Phantom, and the leatherwork takes 17 days to complete.



Now in its second incarnation, Phantom remains the purest expression of Rolls-Royce. Striking new headlamps, state-of-the-art navigation with the latest infotainment and LOGIC7 audio system complement the classic proportions and styling that has attracted so much praise and attention.

Indeed, when the legendary adman David Ogilvy wrote what he himself declared 'the most famous of all automobile ads' at 60 miles an hour the loudest noise in a Rolls-Royce came from the electric clock. Today, at 60 miles an hour the loudest noise in the new Phantom comes from the audio system's thirteen speakers and two bass speakers housed in 16-litre acoustic chambers under the floor. Together, they deliver an unrivalled surround-sound experience.

With the audio system turned off, Phantom's sumptuous interior is as silent as one of the reading rooms in the British Library. Bathed in natural light and swathed in the supplest of leather, the finest book-matched wood veneers and deep tufted carpets, it is an oasis of comfort and calm, and showcases the fine skills of the craftspeople at Rolls-Royce Motor Cars' Goodwood manufacturing plant who created it.

With its low sill height and virtually flat floor, entering and exiting Phantom is equally graceful. The driver and passengers step effortlessly on to, rather than climb into the car. While the rear-hinged coach doors and deep roof pillar add an extra sense of theatre and privacy for those in the rear.

Phantom's elevated authority driving position ensures that the driver has a commanding view of the road, and the stadium seating in the rear guarantees that passengers can enjoy their journey in supreme comfort.



This newspaper advertisement was created by David Ogilvy in 1958, and is considered by many to be the most famous headline in the history of automobile advertising.









Phantom Extended Wheelbase

The ultimate Rolls-Royce experience

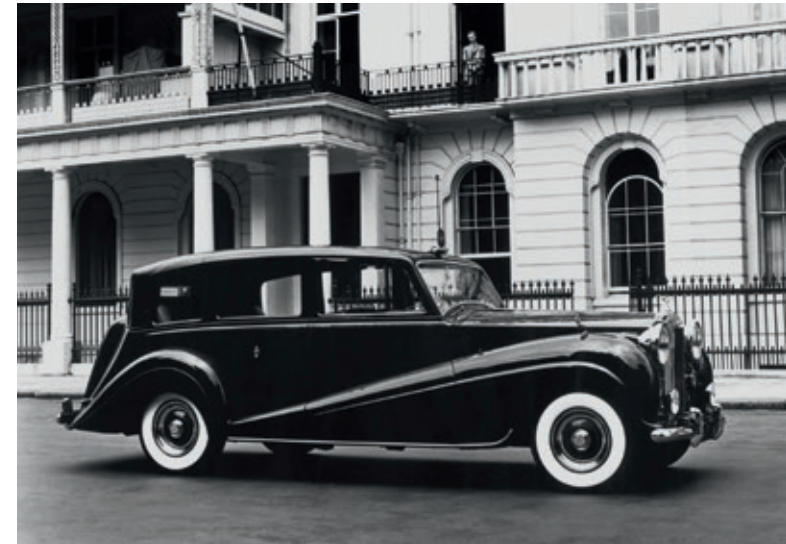
There's one Rolls-Royce model that could rightfully claim the title of 'the ultimate Rolls-Royce motor car'. Produced between 1950-56, Phantom IV was only available for Royalty and Heads of State. And only 18 were ever made.

Today, its rightful heir is Phantom Extended Wheelbase. No longer the sole preserve of monarchs and presidents, its additional length imbues the car with a remarkable presence. While the additional 250 mm of legroom in the rear passenger compartment creates an interior space of palatial proportions and increases the possibilities for Bespoke customisation.

Should the owner require complete privacy in the rear passenger compartment, they can commission a custom-built partition wall to shield them from those in the front. As the extra length also extends to the rear-hinged coach doors, the occupants can enjoy additional privacy and protection when entering or exiting the car.

The ability to create coachworked models that meet the individual needs and desires of its customers has been central to the marque throughout its history. Central to this adaptability of Phantom Extended Wheelbase is the sophisticated aluminium spaceframe, which has been engineered specifically to allow for longer wheelbase models. (Unlike conventional long wheelbase cars, which are usually built by cutting and welding in extra pieces of metal to the bodyshell and frame.)

Phantom Extended Wheelbase retains not only Phantom's powerful looks, but also its outstanding dynamic performance and driving refinement. Ultimately, this is the one Rolls-Royce that one would choose to be driven in.



Rolls-Royce Phantom IV.

The rarest Rolls-Royce in the world, it was built exclusively for Royalty and Heads of State.













*Phantom Extended Wheelbase
presents the ultimate Rolls-Royce
experience, with an additional
250 mm of legroom in the rear
passenger compartment.*



Phantom Drophead Coupé

Continuing the tradition of unforgettable open-top motoring

Phantom Drophead Coupé was developed from the widely admired 100EX experimental car, which was produced in 2004 to mark the centenary of Rolls-Royce Motor Cars.

Although it was never intended to go into production, such was the critical and public acclaim for 100EX the decision was taken to launch it as a model in its own right.

Echoing a more romantic age, Phantom Drophead Coupé demonstrates the less formal and more relaxed side of the Phantom family and continues the long tradition of two-door, four-seat Rolls-Royce convertibles.

It's a grand tradition that encompassed open-top versions of Phantom I, Phantom II and Phantom III. And one that was exemplified in Sir Henry Royce's design for 16EX, which he described as being a car with 'a bit of fizz'. This was due to the combination of its lightweight aerodynamic body built by the coachbuilders Barker & Co. and the extra horsepower beneath its bonnet.

Phantom Drophead Coupé could also be described as being a car with 'fizz'. Because while it's powered by the same 6.75-litre V12 engine as Phantom it has a lower centre of gravity and a shorter wheelbase, which give it a more sporting character. So too does its newly sculpted front end and reshaped wings that complement the seamless flow of the brushed steel bonnet and windscreen surround.

In classic Rolls-Royce style, Phantom Drophead Coupé has a dynamic rising profile, with its high waistline tapering back to a contemporary take on a boat-tail and builds on the tradition of waftability – the sense that it has the power to whisk its passengers swiftly to maximum speed in a truly relaxed manner.

1928 Rolls-Royce 16EX.

Built as an experimental car on a Phantom chassis with the intention of producing a lightweight Phantom sports model.









Endeavour.

This J-Class racing yacht competed in the 1934 America's Cup and was built for Tommy Sopwith, a friend of Charles Rolls and a fellow pioneer aviator. Now restored to its former glory, its design and materials used in its construction were a source of inspiration for the Rolls-Royce design team.

Phantom Drophead Coupé's nautical styling was inspired by the America's Cup J-Class racing yachts of the 'thirties and the Italian Riva motor launches of the 'fifties. Indeed, the overall appearance of the car has been designed to give the impression of an elegant motorboat at speed.

The maritime theme continues inside Phantom Drophead Coupé's cabin. Its convivial interior was created to evoke the feeling of being aboard ship. The rear-hinged coach doors allow the driver and passengers to embark and disembark gracefully. While the sisal carpets and teak rear decking, under which the canvas hood is stowed when lowered, are perfectly in keeping with the car's informal and nautical nature.

At the car's stern, the picnic boot lid provides a comfortable table seat for two. A drinks cabinet and coolbox, which can be installed beneath the teak decking, means that entertaining at sporting events or social occasions can be as pleasurable as the drive to them.

Reminiscent of the sailcloth used by many of the boat builders nearby to Goodwood, Phantom Drophead Coupé possesses the largest and most refined canvas hood of any modern convertible car. With the press of a button it can be raised to protect its occupants from the elements. Or lowered so they can embrace the pleasures of open-air driving.



Rolls-Royce 20/25 hp Drophead Coupé by Park Ward.

In the early days Rolls-Royce often sold cars as rolling chassis and owners would employ the services of coachbuilders such as Barker & Co., Guerne Nutting or Park Ward.









Picnic Boot.

When it's folded down, the Picnic Boot offers an informal seating or serving area.



Phantom Coupé

The sophisticated Grand Tourer

In the 'twenties and 'thirties, continents were crossed by road or rail rather than by air. Despite the advances made by early pioneers, including Charles Rolls, it would be decades before commercial air travel would become commonplace.

In the meantime, early long-distance motorists would think nothing of nipping down to Monte Carlo from London, driving across the Indian subcontinent or taking the scenic route from New York to California. Yet for many people, the journey was far more important than the destination. Particularly for those behind the wheel of a Rolls-Royce motor car, and the Phantom II Continental in particular.

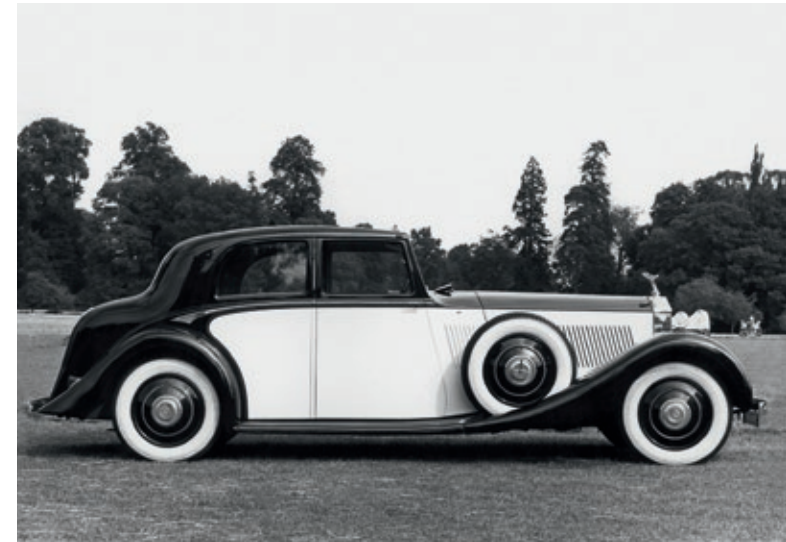
When Rolls-Royce Motor Cars decided to create a modern interpretation of a classic Grand Tourer it was fitting that the design team looked back to the original Phantom II Continental of 1930 for their inspiration.

Fast, agile and beautifully proportioned, Phantom Coupé takes its place as the most driver-orientated member of the Phantom family.

More muscular in its appearance than Phantom, it's a sleek and seductive combination of classic Rolls-Royce proportions, breathtaking detailing and a powerful presence. Its purposeful look is further enhanced by the hand-polished brushed stainless steel bonnet, visible exhausts and 21" wheels.

Even though Phantom Coupé shares the same 6.75-litre V12 engine as all the other members of the Phantom family, it offers a driving experience that is noticeably more dynamic than its siblings. While a specially programmed shift mode allows the driver to tap into the huge reserves of power they have at their disposal. And thanks to its stiffer air springs, a stronger rear anti-roll bar and the increased rigidity of its chassis, it remains beautifully balanced and composed at all times.

Every aspect of Phantom Coupé is designed to enable it to cover great distances with the minimum of fuss, even down to the 100-litre fuel tank that means it can travel up to 390 miles on a single tank of petrol. All of which makes Phantom Coupé a sublime choice for today's transcontinental travellers.



Phantom II Continental.

This is the car that provided the Rolls-Royce design team with much of their original inspiration for Phantom Coupé.





The dashboard is deliberately simple and uncluttered, giving easy access to key controls, which are positioned intuitively in front of the driver.









The Starlight Headlining is one of the truly defining features of Phantom Coupé.

With an exquisite interior, hand-built using the finest materials and equipped with a studio-quality sound system, Phantom Coupé is the perfect car for journeys that begin at dawn and end at dusk.

The elevated driving position gives the driver a commanding view of the road ahead and an enviable view of the Spirit of Ecstasy. The front seats offer outstanding comfort and enable both the driver and passenger to remain relaxed and emerge unruffled, even after an all-day run. While the precise alignment of the thicker steering wheel, the accelerator and brake pedals with the centre of the driver's seat also reduces fatigue.

The rear passengers are able to nestle into the lounge seat, a curved sofa described by interior designer Alan Sheppard as, 'intimate for two, yet superbly comfortable on long journeys.'

Covering the entire length of the roof lining, and first seen on 101EX, a constellation of over 1,600 fibre-optic lights, each one placed by hand, creates the impression of a star-filled night sky. Bright enough to read by on the highest setting, they can be switched off completely or dimmed to a soothing glow, which complements the gentle luminescence offered by the boulevard lighting.

Another defining feature of Phantom Coupé is the use of expertly applied wood veneer, which can be further enhanced with the optional Extended Veneer Package, that provides a

wonderfully warm contrast to the cool, milled aluminium finish of the dashboard, and evokes the classic era of hand coachbuilt Rolls-Royce motor cars.



In the early days of long distance travel when most journeys were made by train, Rolls-Royce offered its customers a seductive alternative in the form of fast and supremely luxurious coachbuilt coupés.









Goodwood

The Home of Rolls-Royce Motor Cars

'The intention was to create a finely crafted contemporary building that works in harmony with its natural setting. In this way the new manufacturing plant and head office reflect the ethos behind the Rolls-Royce name, where technology and tradition are brought together with exceptional results.'

Sir Nicholas Grimshaw, Architect.

Nicknamed 'the Glass Mile', the Goodwood manufacturing plant features a glass wall that enables visitors to see the entire length of the assembly line from the main courtyard.





Goodwood

A new home for a new era

When Rolls-Royce Motor Cars were looking for a new home, they couldn't have chosen a more appropriate location than the environs of Goodwood.

Situated in the South Down hills near the south coast of England, Goodwood has a rich pedigree in motor racing. The Goodwood Motor Circuit played host to legendary drivers such as Juan Manuel Fangio, Sir Stirling Moss, Graham Hill and Sir Jackie Stewart. It is also the location of what is regarded as one of the world's most beautiful horse racing courses.

While the sporting tradition of the area fits perfectly with the heritage of Rolls-Royce Motor Cars, it is also home to a wealth of skilled craftspeople, including automotive engineers from the motor racing fraternity and leather workers who have learnt their skills in saddlery. The thriving nautical industry just a few miles away on the coast also enabled Rolls-Royce to employ the services of the best boat builders, sail makers and cabinet makers to name but a few skills.

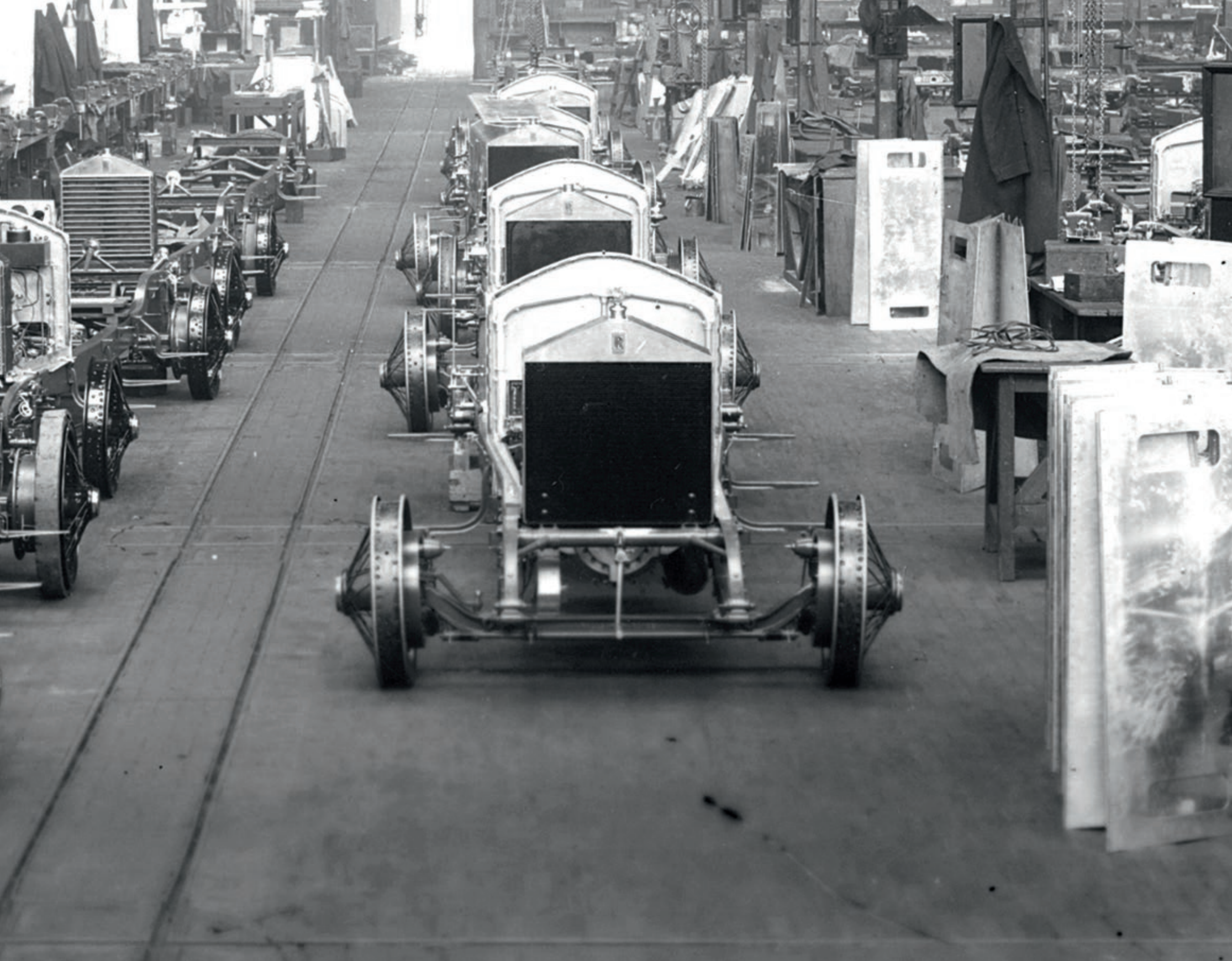
Once the site was chosen, the next task was to find an architect who could create a contemporary building that would inspire those who work within it, and work in harmony within the natural beauty of its setting.

The commission was awarded to Sir Nicholas Grimshaw, one of Britain's most respected and innovative architects, who famously designed the Eden Project in Cornwall.

On 17 May 2003, the manufacturing plant and head office was officially opened, and Goodwood became the sixth site for the marque in its long and illustrious history.



The first cars were built in Royce's Cooke Street factory in Manchester but following the success of the Silver Ghost, the company moved to a custom-built factory, designed by Royce, in Nightingale Road, Derby.







Situated in the heart of the West Sussex countryside, the Goodwood manufacturing plant has been designed to blend into the environment.



You could easily take a stroll along the South Downs or drive through the tranquil village of Westhampnett without noticing there was a fully functioning manufacturing plant in your vicinity.

The low-rise building sits partially below ground level, and follows the geographical contours of the landscape. To further minimise the facility's visual impact natural stone and cedar wood cladding is used extensively.

It features one of the largest living roofs in Europe, which is covered with more than 400,000 plants that change colour with the seasons and help the building fit seamlessly with the surrounding countryside. A further 4,000 plants, trees and shrubs were planted to further screen the buildings from view.

The manufacturing plant includes the 'Glass Mile', a window that runs the entire length of the building that affords visitors a glimpse of the cars being carefully crafted within.

The large expanse of glass isn't just aesthetically pleasing. It also allows the workshops to be filled with natural light, and creates the perfect environment for the craftspeople inside to hone their skills and transform the finest natural materials into the best cars in the world.

'An aristocratic lady once asked Sir Henry, 'What would happen if the factory at Derby produced a bad car?' Sir Henry answered, 'Madam. The man on the gate would not let it out of the works.'



In 1921 Rolls-Royce Motor Cars opened its first factory in the United States in Springfield, Massachusetts. A total of 2,944 cars were built before the factory closed in 1931, a victim of the depression that followed the Wall Street Crash.



As part of the war effort, a new factory was built at Crewe in 1938 in a bid to increase the production of the Merlin engine. After the war, the motor division was transferred from Derby.



Assembly

Sixty pairs of hands

Each Rolls-Royce motor car passes through at least 60 pairs of hands before it's handed over to its new owner. These belong to the skilled craftspeople and technicians at Goodwood.

In the paint shop, it takes seven days and five coats of paint and high-gloss clear lacquer to create the flawless mirror-like finish that owners expect and for which Rolls-Royce motor cars are famed. Only after the bodyshell has been meticulously polished by hand for over five hours is it allowed to rejoin the state-of-the-art assembly line.

Meanwhile, the wood craftspeople will have spent up to a month shaping, sanding, lacquering and hand-polishing up to 42 separate wood parts that will furnish the interior of the car. In Phantom, burr veneers are bookmatched by eye to create a symmetrical mirror image of the grain through the centre of the dashboard. Aligning the edges is an intricate process, the skill lies in being able to visualise the complete symmetry of the whole piece.

Inside the leather workshop, the upholstery for the interior gradually takes shape. The leather workers use an old-fashioned tool called a fishbone, made out of bone, to work and fashion the leather by hand. Up to 450 individual pieces of leather are cut and fitted in a Phantom, and each leather component is personally signed by the craftsman that hand-stitched and fitted it to the car.









Woodwork

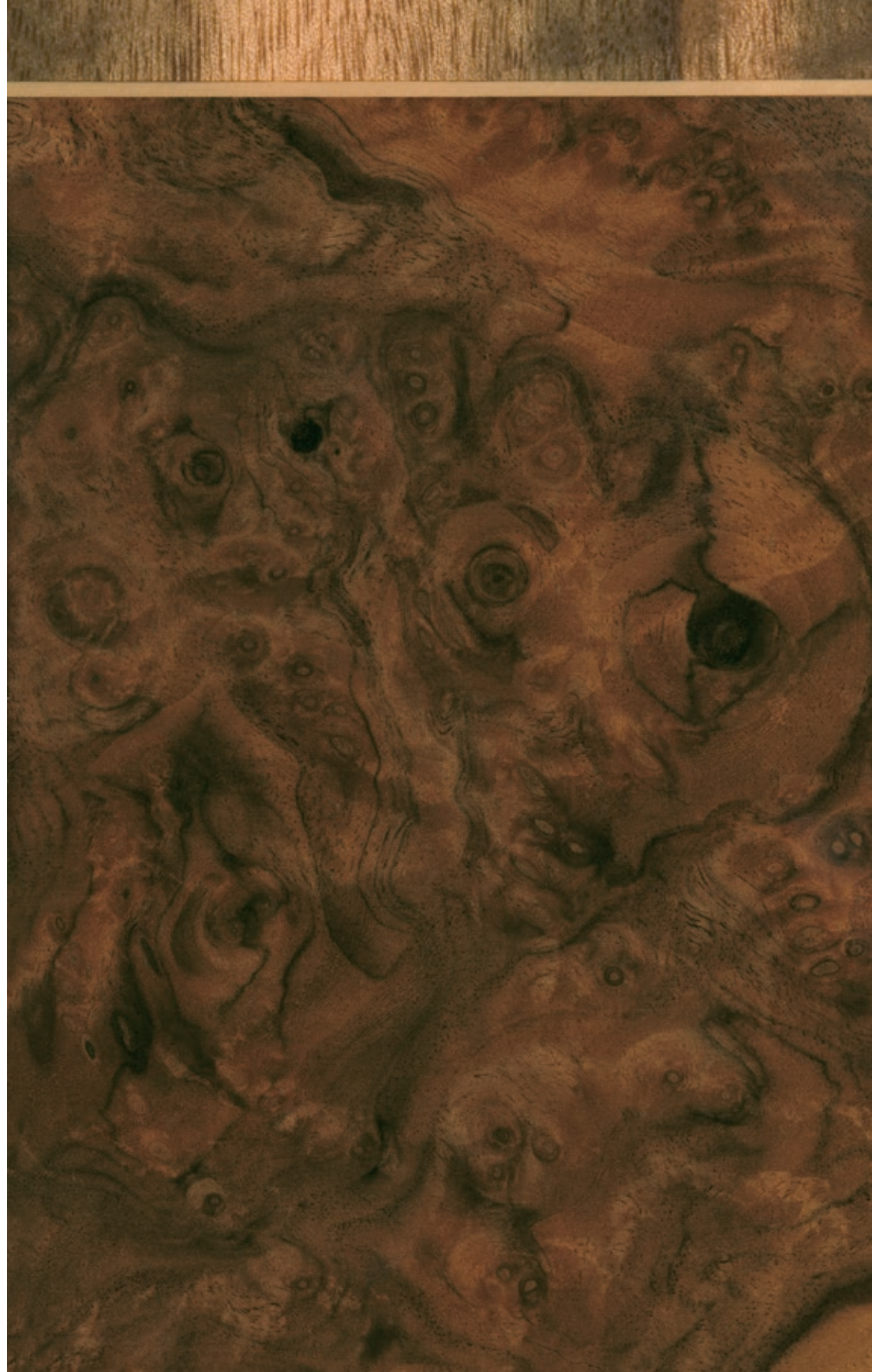
Beautiful wood is integral to all Rolls-Royce motor cars. To furnish the interiors, only the finest veneers are sourced and selected from around the world. The veneers are then shipped to Goodwood, and are stored in a specially humidified room, where they absorb moisture which makes them supple enough to work without cracking. To ensure consistency of grain, colour and patina, the veneer for each car is cut from consecutive slices of the same tree. Once the pieces of veneer are selected, they are pieced together by skilled craftspeople, many of whom worked as cabinet-makers before they came to Goodwood. They employ many of the techniques they would have used making fine furniture such as bookmatching and crossbanding, which uses contrasting veneers and inlaid boxwood beading. It's an incredibly labour-intensive process that can take up to a month, but the exquisite results are more than worth it.

Bookmatching.

In Phantom, the veneered panels are book-matched by eye so that the grain pattern on a panel on one side of the cabin is a perfect mirror image of the panel on the other side.

Crossbanding.

Contrasting veneers and fine inlaid boxwood beading are used to create a distinctive alternative to the single veneer finish.





Leather

Even the slightest imperfection has no place in a Rolls-Royce. That's why only A-grade bull leather, which has no unsightly scars or stretch marks, is used. Each hide is then inspected for flaws by one of the finest optical instruments available; the human eye. The interiors can feature up to two different types of leather: natural grain for the seats and trims, pre-shrunk for areas exposed to the sun and hard-wearing tipped leather for the centre console and door trims. To ensure consistency of colour each hide comes from the same batch. Hides are then drum-dyed, rather than painted, so that the colour permeates right through the leather. This process also imparts a natural suppleness to the leather and means it will neither crack with age nor squeak, which adds to the calm ambience of the car's interior.

Tipped Leather.

Shown here in Blue Grey, it is harder wearing than natural grain leather, it also provides a pleasant high quality contrast within the interior.

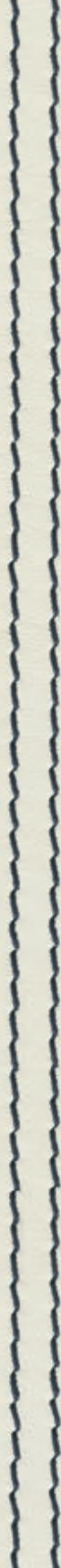
Full Grain Leather.

Shown here in Consort Red, the leather used on the seats is so supple that it will not squeak or crack with age.

Natural Grain Leather.

It takes up to two weeks to upholster a Rolls-Royce. Phantom requires up to 450 separate pieces of leather, each of which is painstakingly matched for colour and grain. Displayed here is Seashell with Navy monogram and top stitch.

RR





Paint

Anybody who looks closely at the paintwork on a Rolls-Royce will see a perfect reflection of themselves staring back. This isn't just due to the five layers of primer, paint and high-gloss clear coat that are applied to each car. Or the fact that Rolls-Royce uses a high-tech paint called Xirallic®, which contains additional particles that produce a more vibrant sparkle than conventional metallic paints. It's the result of the many hours of hand-polishing and sanding between each of the coats that create a finish of endless depth and a flawless, mirror-like sheen.

Xirallic® Paint.

This special paint contains special particles that emit a more vibrant, complex sparkle than conventional metallic paints.

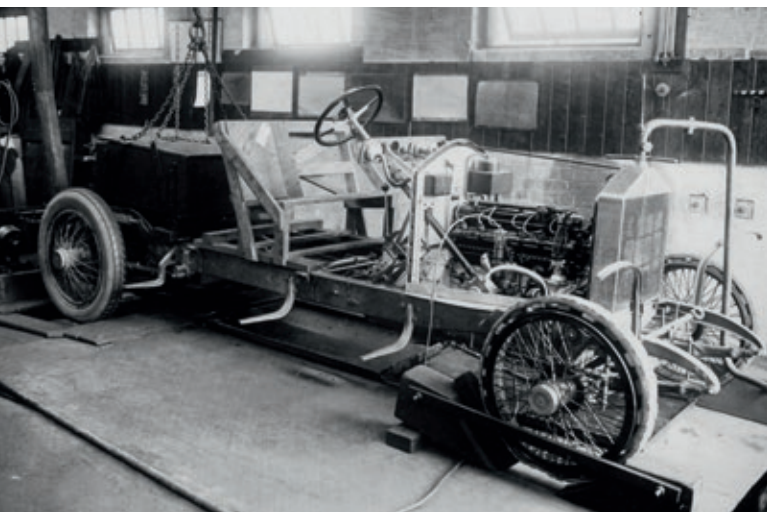
Any colour you want.

Rolls-Royce has an incredible 44,000 catalogued hues for owners to choose from. The Bespoke Team can even create a unique shade and name it after the customer.









A 1923 20 hp in the Test House at Derby.



The Derby factory had its own test track nicknamed 'mini Brooklands' after the world's first purpose-build motor racing circuit.

One of the most emotive moments on the assembly line occurs in the 'marriage section' where the bodyshell and drivetrain are united, and many owners-to-be choose to witness the occasion.

Once assembled, every single Rolls-Royce motor car that leaves Goodwood is put through a series of exacting tests.

The first is the four-minute shake rig test. This recreates challenging road conditions in a completely soundproofed chamber, and allows a technician inside the car to detect even the smallest amount of noise that would otherwise detract from the whisper-quiet interiors that are unique to Rolls-Royce motor cars.

A 'monsoon' test simulates intense rainfall, and the car is deluged over 20 minutes with 5,000 litres of water, which is then recycled. Once dry, the car goes through three and a half hours of painstaking function tests, followed by a thorough road test on the roads surrounding Goodwood to make sure that the car is of exceptional quality.

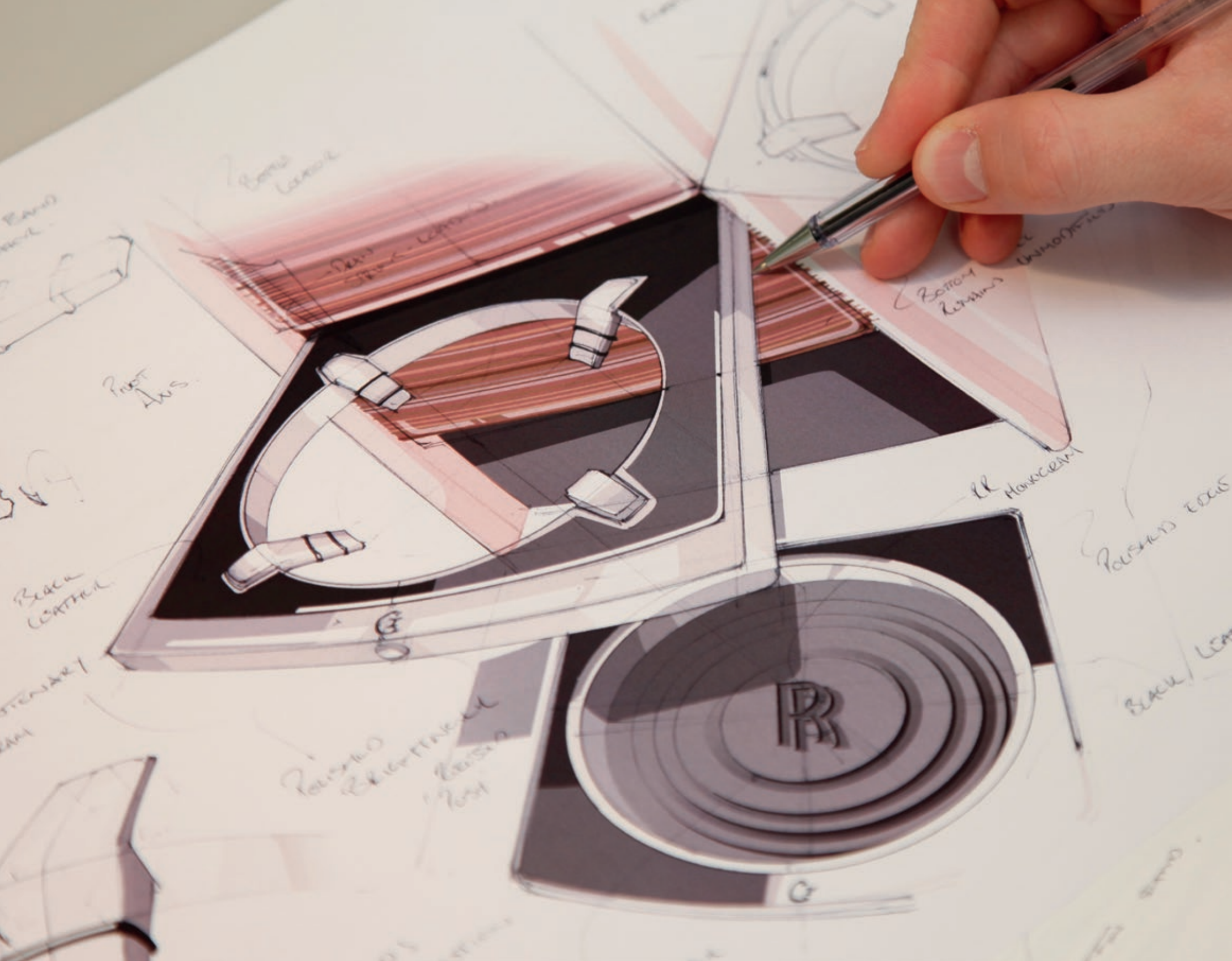
A final four-hour round of inspections follow. Once these are complete, the finishing touches are added to the car: the concealed umbrellas are inserted and the interlinked 'RR' logo is fixed to the radiator grille.

Each car is then given a further five hours of hand-polishing before it is handed over to its new owner.

'Accept nothing nearly right or good enough.'

Sir Henry Royce.





Bottom Lining

Bottom Lining

Bottom Lining

Rough Edges

Rough Edges

Polished Edges

Back Leather

Back Leather

Polished Brightness
Rough Edges

Secondary

Secondary

Bespoke

Making dreams a reality

A new Rolls-Royce is not simply bought. It is commissioned. And as every car that leaves Goodwood is hand-built to order, many customers choose to request a few personal touches or embellishments to create a car that is truly unique to them.

Naturally, Rolls-Royce is only too happy to oblige, and no request is considered too extravagant or elaborate. As long as the integrity of the car and the brand is not compromised, the Bespoke Team at Goodwood will do their utmost to grant a customer's wishes.

It's a tradition that began in the early days of Rolls-Royce. Indeed Claude Johnson was possibly one of the first customers to commission a bespoke Rolls-Royce when he ordered his 40/50 hp, painted silver with silver-plated fittings.

Today, customers can choose from a palette of 44,000 hues for their exterior colour scheme. However, some decide not to, in which case the Bespoke Team can create a unique colour that can be named after the customer. They have even been known to match a customer's favourite shade of lipstick or the deep red translucence of a toffee apple's candy coating.

Once a customer has specified an exterior colour, they can then choose to add the ultimate finishing touch: a pair of five-metre long single or double coachlines. Again in any colour they desire. Each one takes a skilled craftsperson three hours to paint using a special brush made from ox and squirrel hair. Coachlines can also be applied to the self-righting wheel centre caps, which can also be painted to match the body colour.

'Commissioning a Rolls-Royce is one of life's unforgettable moments.'

Giles Taylor, Director of Design.



At the start of the Bespoke process, a designer will work with the customer to help shape and develop their ideas.



Model code

FK41 ECE

Engine code

N74R

Einstien Seq. No.

0000108357

IGEF

SCA664S01DUX38418

UX38418

Num



BESPOKE VEHICLE

490 ** Upper Two Tone as RD2 **

Main body colour in St. James Red

Upper 2 tone = Bonnet/Roof/Boot Lid in Silver

Remaining parts (bumpers/sills) in main body colour

27XX Rolls-Royce Colour Neutral Interior

XD6 Goodwood Painted exterior parts neutral

940 Rolls-Royce inlay to CID lid in Silver.

(see design release for reference)

Twin coach line with Rolls-Royce logo to be positioned centrally above RR badge to match Silver. See design release for reference.
Rolls-Royce painted in arabic text to the C-pillar in St James Red
See design release for reference.
Rolls-Royce logo embroidered to all 4 x headrests in Hotspur thread
See design release for reference.

MODULE-----0A00 Seashell Seats & main interior
GROUP-----0A01 Seashell Seats- main body
GROUP-----0A03 Seashell Front seat squab finisher
GROUP-----0A04 Seashell Lower IP area
GROUP-----0A06 Seashell Door- main body
GROUP-----0A07 Seashell Door- pockets
GROUP-----0A08 Seashell Lower part of A-, B- and C-pil
GROUP-----0A09 Seashell Centre section
MODULE-----0B00 Hotspur Red Centre console & door panniers
GROUP-----0B01 Hotspur Red Front centre console (exc lids)
GROUP-----0B02 Hotspur Red Door panniers
MODULE-----0C00 Hotspur Red Arm rests & console lids
GROUP-----0C01 Hotspur Red Door arm rests
GROUP-----0C02 Hotspur Red Front console lids
MODULE-----0D00 Black IP- top
GROUP-----0D01 Black IP Top
GROUP-----0D02 Black IP End Caps
MODULE-----0E00 Black IP- top lower
GROUP-----0E01 Black Entire E-module
MODULE-----0F00 Seashell cloth A&D-Pillar
GROUP-----0F01 Seashell cloth Entire F-module
MODULE-----0G00 Seashell cloth Hatshelf
GROUP-----0G01 Seashell cloth Entire G-module
MODULE-----0H00 Seashell cloth Headlining
GROUP-----0H01 Seashell cloth Entire H-module
MODULE-----0I00 Seashell cloth Sunvisors
GROUP-----0I01 Seashell cloth Entire I-module
MODULE-----0J00 Seashell Grab handles
GROUP-----0J01 Seashell Entire J-module
MODULE-----0Y00 Slate Seat belts
GROUP-----0Y01 Slate Entire Y-module
MODULE-----0Z00 Consort Red Carpets & mats
GROUP-----0Z01 Consort Red Interior carpets

The Individual Vehicle Docket.

When someone commissions a Bespoke Rolls-Royce motor car, every detail of their desired specification is outlined on a distinctive yellow document called the Individual Vehicle Docket.

It provides a rapid reference point for the numerous technicians and craftspeople who will be involved in turning the customer's wishes into a reality.

At the front of the car, the Spirit of Ecstasy, which is traditionally crafted in stainless steel, can be fashioned in solid sterling silver, gold-plate or, if desired, illuminated.

More personal touches can feature within the interior. Customers have carte blanche when it comes to selecting the colour palette for their leather upholstery. They can also choose alternative wood veneers in numerous combinations to make the interior of their car even more distinctive. On one occasion, the Bespoke Team furnished an interior with veneer from a tree felled on a customer's estate.

While some requests could rival those of the Maharajas of India, for whom no level of ornamentation was too lavish or costly, many are a lot more discrete.

Customer's crests, initials or insignia can be embroidered on to the seat headrests or inlaid into the veneer. Should they desire a cigar humidor for their glove compartment, a chilled drinks cabinet between the rear seats or a secure safe in the

boot, the Bespoke Team will find a way of incorporating them.

There is genuinely no limit to what the Bespoke Team can achieve, or the effort they will go to in accommodating the wishes and desires of clients who commission a Rolls-Royce.



Over 800 Rolls-Royce motor cars were exported to India in the early part of the twentieth century, many of which were lavishly bespoke.







P H A N T O M

Control panel with buttons for:
- Navigation (up/down arrows)
- Media (M, AT)
- Lock (padlock icon)
- Climate (plus/minus, C)











Phantom Coupé Aviator Collection.

This collection of 35 cars was designed to showcase the skills of the Rolls-Royce Bespoke Team, and to celebrate the life and achievements of company founder and pioneer aviator Charles Rolls. It also reflects the company's aviation heritage, and many of its Bespoke elements were inspired by the Schneider Trophy-winning Supermarine S6B.

The exterior features a striking combination of matt and polished paintwork, while the aviation theme is continued inside with a customised aviation-grade Thommen clock and matching dials featuring black and white needles with blood orange tips.

The finishing touch includes a quote from Charles Rolls himself embossed in black saddle leather in the glove box lid, 'The power of flight is as a fresh gift from the Creator, the greatest treasure yet given to man.'





First featured on the first Rolls-Royce motor car, the 10 hp, the Pantheon grille displays a confident sense of presence and occasion, whilst also providing a home for the iconic Spirit of Ecstasy.



Design and engineering

Rolls-Royce DNA

Throughout the long lineage of Rolls-Royce motor cars, several defining features and design principles have become part of the DNA of the marque. Quintessential to every car is the triumvirate of the radiator grille, the interlinked 'RR' logo and the iconic Spirit of Ecstasy.

Early grilles were the handiwork of skilled craftsmen who would spend an entire day making each one. Today the grilles are still handmade by Italian artisans and are pressed from a single piece of stainless steel.

The grille on Phantom and Phantom Extended Wheelbase is a more traditional interpretation of the 'Pantheon' shape, while on Phantom Coupé and Phantom Drophead Coupé it is slightly smaller and angled back to give the cars a gentler profile. Ghost and Ghost Extended Wheelbase feature the current evolution of the iconic grille, as Director of Design Giles Taylor explains, 'We wanted it to be less reminiscent of the traditional 'Pantheon' style and more like a jet intake.'

Even when the grille is not in view, there are other design elements that immediately mark out a Rolls-Royce as being a Rolls-Royce: the 2:1 ratio of the height of the wheels to the height of the body; the long wheelbase and bonnet; the short overhang at the front and the long overhang at the rear. The long and graceful 'waftability' line is another design cue that is

unique to Rolls-Royce. Running along the rear sill to the front of the car it gives the impression the car is moving even when it is at rest.

Notable signature features include the rear-hinged coach doors, which together with the virtually flat floor and large door openings allow passengers in the rear to enter and exit the car gracefully and unobserved. And the self-righting wheel hub centres that ensure the interlinked 'RR' logo remains upright at all times.

Inside every car the authority driving position provides an elevated view of the road ahead and a generous view of the seemingly endless bonnet. The dashboard is deliberately simple and uncluttered, giving effortless access to the key controls, which are positioned intuitively in front of the driver. The classic Rolls-Royce controls, which include organ stops, violin keys, eyeball vents and elegant dials, provide an aesthetically pleasing alternative to digital read outs and buttons.



Silver Cloud I

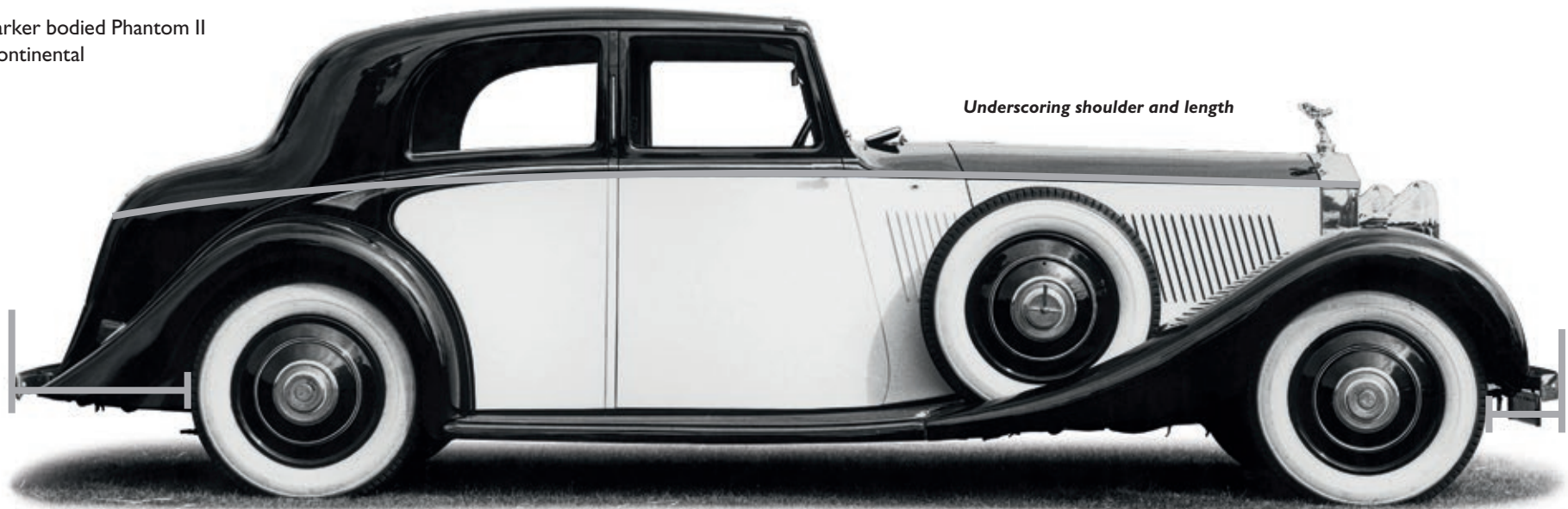


Upright features

Vertical motifs



Barker bodied Phantom II
Continental

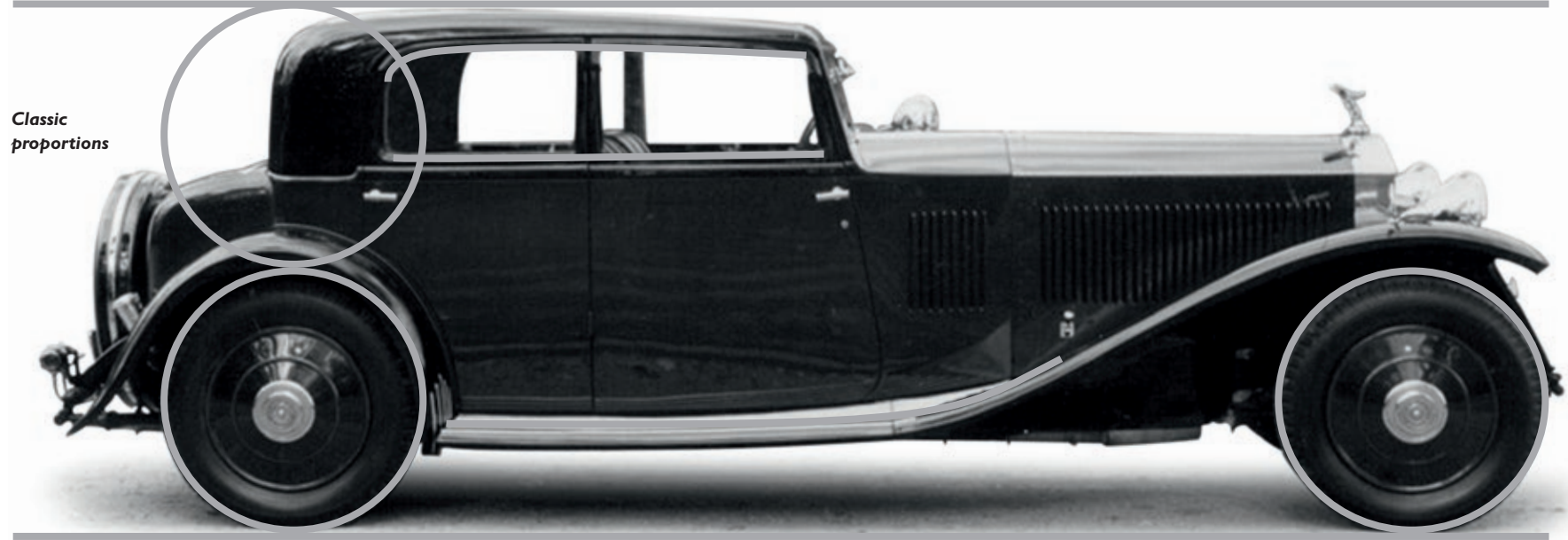


Underscoring shoulder and length

Long rear overhang

Short front overhang

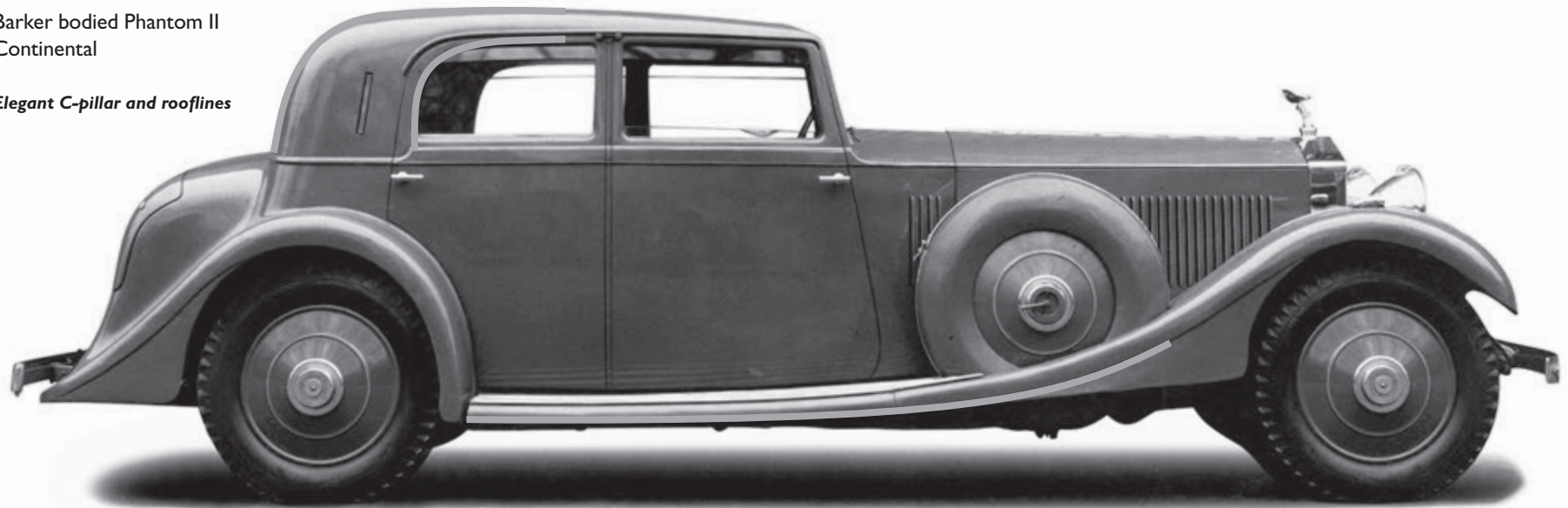
Barker bodied Phantom II Continental



Classic proportions

Barker bodied Phantom II Continental

Elegant C-pillar and rooflines



Waftability line

Phantom Series II



Upright features

Vertical motifs



Underscoring shoulder and length



Long rear overhang

Short front overhang

Design proportions

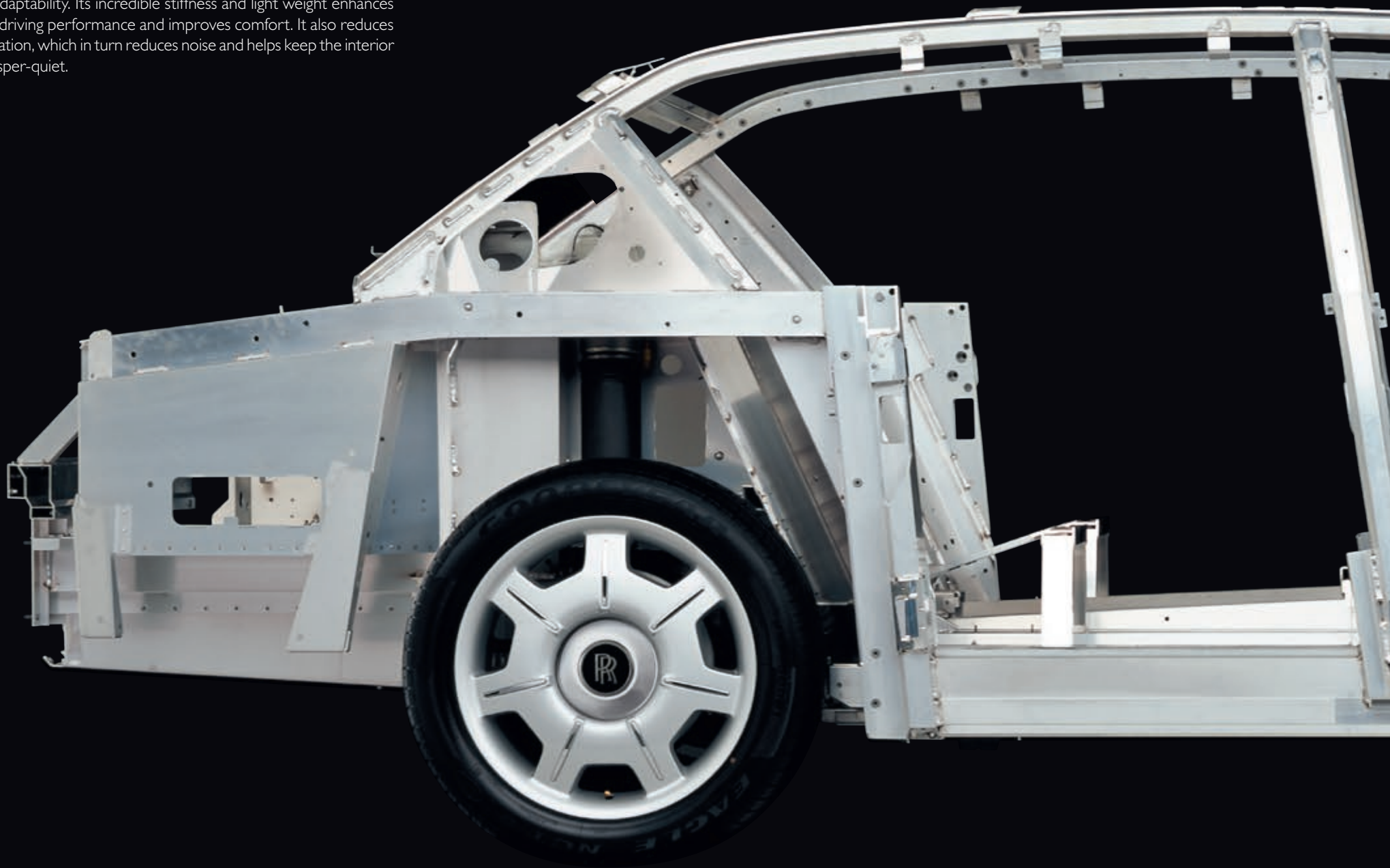


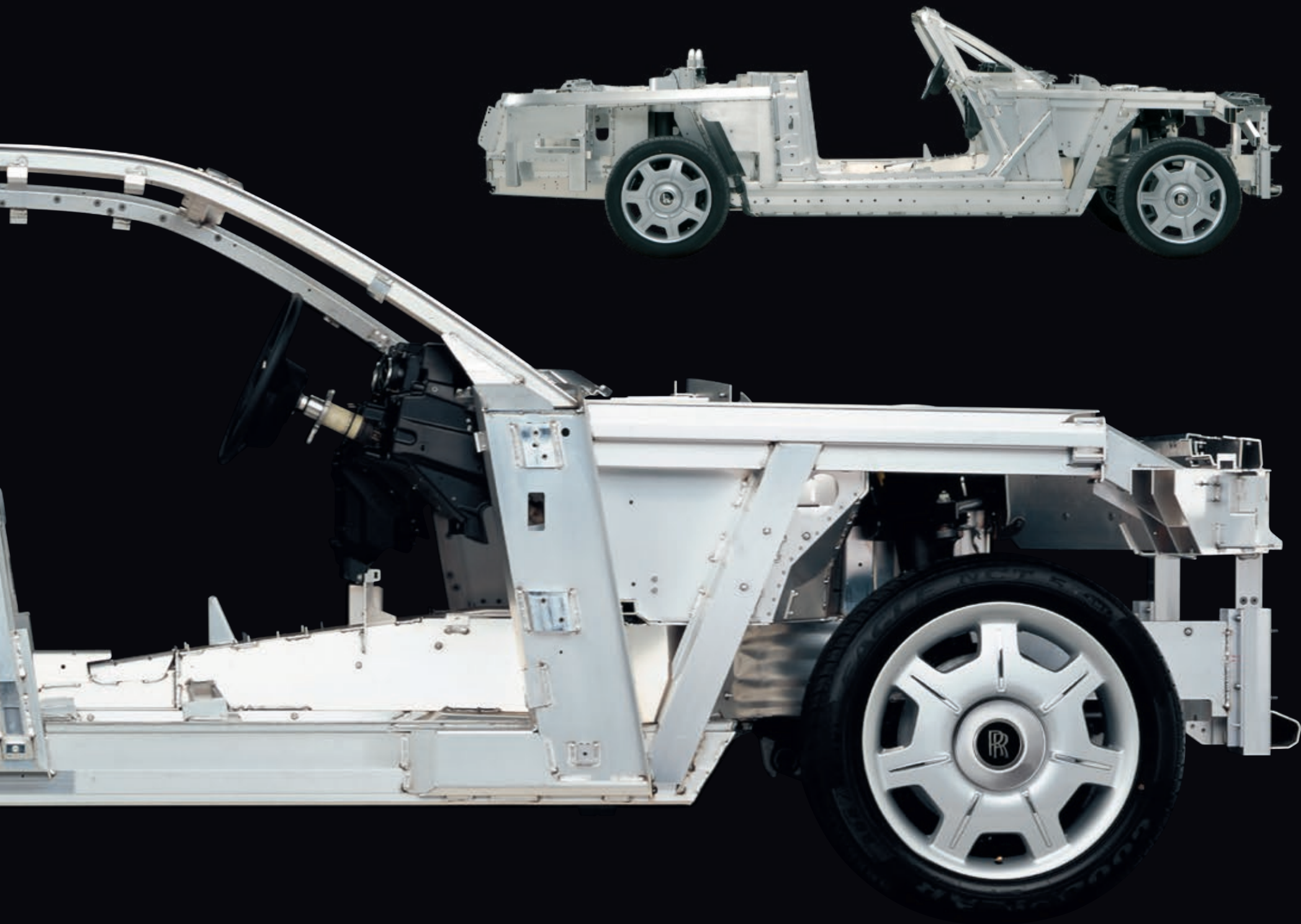
C-pillar and rooflines



Waftability line

At the heart of the Phantom family is a lightweight aluminium spaceframe. This remarkable piece of engineering is one of the secrets behind the Phantom's peerless 'magic carpet ride', and its adaptability. Its incredible stiffness and light weight enhances the driving performance and improves comfort. It also reduces vibration, which in turn reduces noise and helps keep the interior whisper-quiet.







Self-righting wheel hub centres.

They ensure that the interlinked 'RR' logo remains upright at all times.



The myth of the badge colour.

When David Ogilvy wrote his famous advertisement for Rolls-Royce, he stated: 'The Rolls-Royce radiator has never changed, except for when Sir Henry Royce died in 1933 and the monogram RR was changed from red to black'. However, an internal Rolls-Royce memo dated 18 December 1930 proves this was untrue: 'The radiator medallion is filled in red, and is generally the only red on the car. Artistically this may, and often is, considered to be wrong ... Could we not standardise a black fitting?' The red medallion is still used by Rolls-Royce Motor Cars for their experimental models.

Classic Rolls-Royce controls, provide an elegant alternative to digital readouts and buttons.

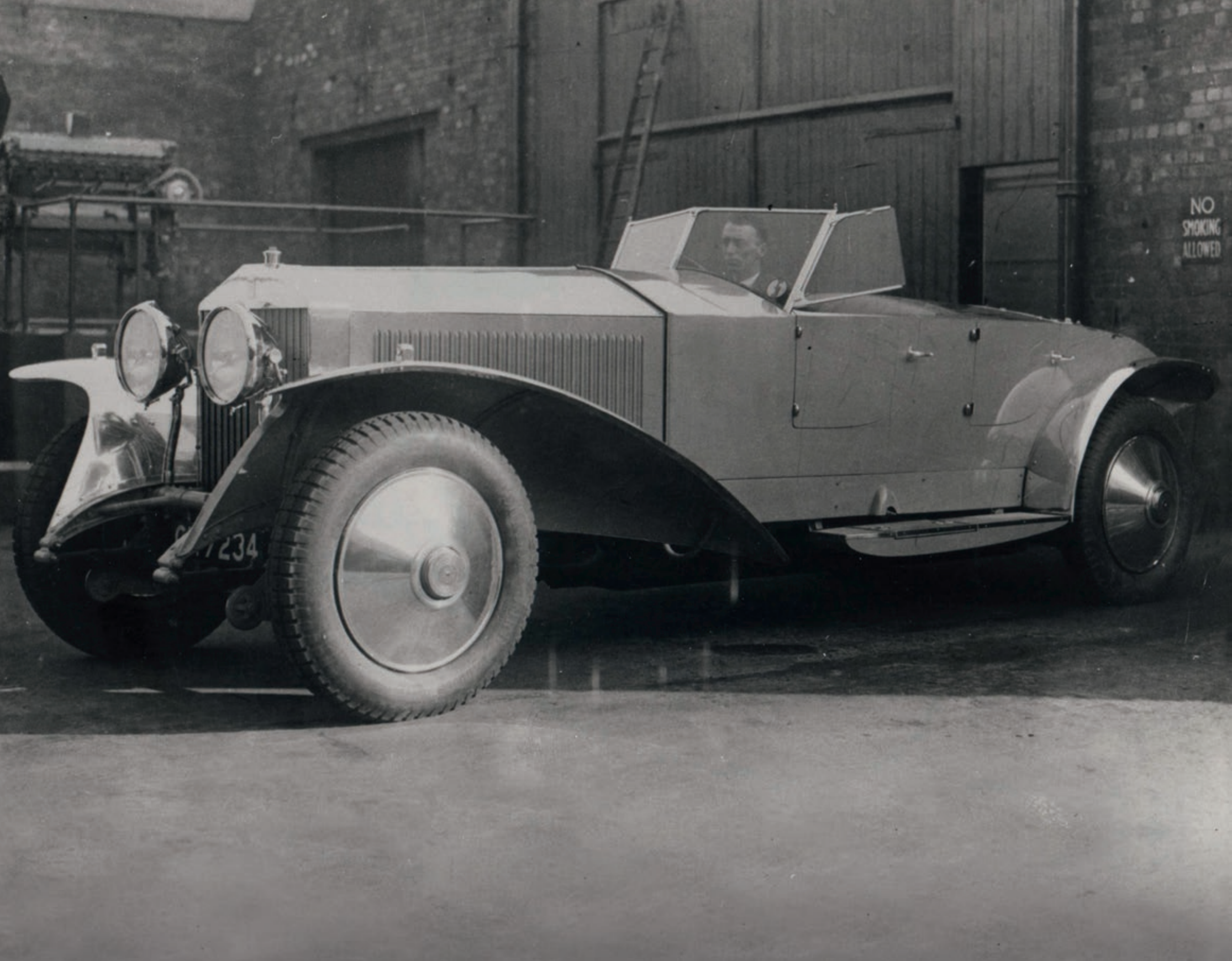




Experimental Cars

An exploration of what might be

Experimental cars are not concept cars. They are fully functioning vehicles in their own right. And throughout its history, Rolls-Royce has used experimental cars as rolling test-beds to develop and refine new ideas and engineering solutions that one day may be incorporated in future Rolls-Royce production cars. It's one of the reasons why today, Rolls-Royce remains at the forefront of automotive design and technology.



NO
SMOKING
ALLOWED

Experimental cars

Building the cars of tomorrow, today

It was Sir Henry Royce's passion for finding new and improved methods, materials and technologies that led him to develop his first experimental car, the 1EX. Produced in 1919, and based on a Silver Ghost chassis, it was the first of many Rolls-Royce experimental cars that spanned almost 40 years, and ended in 1958 with 45EX.

During that period, many notable experimental cars were made. These include 15EX, 16EX and 17EX, all of which were based on the Phantom chassis. In 1927 these were each given to the coachbuilders Hooper, Barker & Co. and Jarvis, in a quest to produce a lightweight Phantom sports model.

In 2004, to celebrate the company's centenary, Rolls-Royce Motor Cars engineered a new experimental car.

True to the principles of the twentieth-century EX cars, 100EX was designed and produced as an exploration of how a new Rolls-Royce might approach open-top motoring in the twenty-first century.

The successes of 100EX and its subsequent production model, Phantom Drophead Coupé, inspired Rolls-Royce to create 101EX. This new experimental model was a modern interpretation of a classic Grand Touring Coupé, and many of

the innovations developed during the project were included in its production iteration, Phantom Coupé.

Through 200EX, the experimental forerunner of Ghost, Rolls-Royce set out to explore the possibilities of creating an entirely new kind of Rolls-Royce motor car; one that would be smaller and more dynamic than Phantom, yet still recognisable as a modern expression of the marque.

Not all experimental cars, however, become production models. With 102EX, the world's first battery electric vehicle in the ultra-luxury segment, Rolls-Royce set out to evaluate whether electric motoring could deliver a true Rolls-Royce experience. Throughout a year-long world tour, the opinions of owners, enthusiasts and the media were elicited, providing Rolls-Royce with valuable feedback on which alternative drive trains may be suitable to power Rolls-Royce motor cars in the future.

As Director of Design Giles Taylor says, 'Experimental cars are about exploring what is possible, rather than what is feasible at a particular point in time.' That's why Rolls-Royce will continue to develop and test new ideas and engineering solutions with future EX cars.



16EX.

One of three experimental cars built in a quest to produce a lightweight Phantom sports model.



100EX

With 100EX, Rolls-Royce Motor Cars explored how it would approach open-top motoring in the twenty-first century. From the start, the design team wanted to create a car that would be a shared experience, rather than something that was focused solely on the driver.

They also wanted a car where the elements are embraced, instead of being shut out. The decision to fit a tailored soft top instead of a conventional hard roof was taken for two reasons. First, it took up less space when stowed. Secondly, when raised, as the former Chief Designer Ian Cameron explained, 'There is nothing more romantic than the sound of raindrops on a soft top at night.'

Beneath the bonnet – milled from a single aluminium block and brushed to a high sheen – sat a truly experimental engine: a one-off 9-litre V16 64-valve direct-injection engine that was developed to evaluate how Rolls-Royce could take performance to a new level.

True to the ethos of Rolls-Royce experimental cars, the lessons learned during the project were applied directly to Phantom Drophead Coupé.



'The design suggests tremendous, effortless power.'

Torsten Müller-Ötvös, CEO.



101EX

101EX was originally created to explore new design directions which were inspired directly by the Phantom II Continental from the 'thirties. It was also a response to interest expressed by potential and current Rolls-Royce owners for a contemporary coupé motor car.

By mixing the flamboyance of yesterday with the technology of tomorrow Rolls-Royce designers and engineers produced a motor car that displayed the perfect blend of past expertise and future possibilities.

Most of the innovative design and technological features showcased on 101EX were incorporated directly into Phantom Coupé. Once again, this reinforces the difference between Rolls-Royce EX cars and other manufacturers' 'concept cars' whose ambitious designs can almost never be translated into a production model.





102EX

102EX represented one of the most far-reaching initiatives undertaken by Rolls-Royce Motor Cars in recent years. While it was the world's first battery powered electric vehicle in the ultra-luxury segment, this wasn't the first time the company and its founders in particular had experimented with electric-powered vehicles.

Before he turned his hand to manufacturing motor cars, Henry Royce was an accomplished electrical engineer. One of his earliest clients was Pritchett and Gold, who developed a two-seater electric car, which was powered by a Henry Royce electric motor.

Charles Rolls also toyed with electric motoring in the years before he met Royce, having negotiated the rights to sell an Electric Brougham through his dealership in Conduit Street, London. Indeed, he is on record discussing the merits and his concerns about electric drive trains over one hundred years ago: 'They are perfectly noiseless and clean. There is no smell or vibration and they should become very useful for town use when fixed charging stations can be arranged. But for country use I do not anticipate they will be very serviceable – at least not for many years to come.' Consequently he turned his attention to selling petrol-powered cars.



The Spirit of Ecstasy was sculpted from a translucent polymer and uplit with blue LED light – hinting at the electric technology beneath the bonnet.

With the absence of many overt design changes, the designers were challenged with creating a special paint finish, which would distinguish 102EX from a standard Phantom. Not an easy task when the Bespoke paint options on Phantom run to over 44,000 colours. After extensive research they created 'Atlantic Chrome', a highly reflective paint that uses ceramic nano particles that are 1,000 times smaller than normal metallic paint particles. The striking paint finish has the appearance of liquid metal, and took 16 coats of paint to achieve.



R



FE

FE

Main

The Atlantic Chrome finished dashboard dials echo the exterior colour, while the analogue displays maintain the timeless architecture of every Phantom interior.

Top right

The standard fuel filler cap is replaced by a five-pin plug socket, which sits under a clear window. The tricolour LEDs represent the car's charging status.

Bottom right

The interior is upholstered with an experimental vegetable-tanned leather that brings out more of the natural characteristics of the original animal hides and creates less waste.



200EX



The brief for 200EX was to 'create a modern, lithe and dynamic Rolls-Royce that bore all the hallmarks of the great cars that had gone before it: effortless performance, unparalleled refinement, exquisite quality and confident design'.

The result: a car that was noticeably less formal than previous Rolls-Royce models with a presence that makes it even more appropriate to a wider range of occasions. As Director of Design, Giles Taylor states: '200 EX was designed to express a little more bravado than some might expect from Rolls-Royce Motor Cars. Key aspects like the elevated prow, long bonnet, short front overhang, sharply raked A-pillar and elegant tail gave the car more than a little panache. Its presence was at once powerful, yet unobtrusive.'

A contemporary evocation of ageless Rolls-Royce elegance, 200EX broke with some areas of tradition, yet it retained the core values that make the marque unique. More importantly, it allowed Rolls-Royce to experiment with many of the designs and features that ultimately led to Ghost.

'An exposition of the future.'

Giles Taylor, Director of Design.







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www.rolls-roycemotorcars.com

1971

February 1971: Rolls-Royce Limited goes into receivership and is divided into separate aero and motor car companies. The legal rights to the name Rolls-Royce remain with what becomes the state-owned aero-engine manufacturer. Subsequently privatised in 1987.

1980

Rolls-Royce Motor Cars merges with defence manufacturer Vickers. Silver Spirit. Long wheel base Silver Spur.

1970

1971

Corniche convertible.

1977

Silver Shadow II.

1982

Silver Cloud III: twin headlights.

1973

May 1973: Rolls-Royce Motors (still incorporating Bentley Motors) is formed.

1980

1990

1993
Silver Spirit II.

1995
Corniche S.
Silver Dawn.

1998
BMW acquires the rights to the name Rolls-Royce for automotive business from its aero engine partner Rolls-Royce plc. Immediate start of 'Project Rolls-Royce': establish a new company, find a new location, build a new manufacturing plant and head office, recruit a new team, design a new motor car.

2002
June 2002: First pre-production Phantoms hand made at the new manufacturing plant, still largely under construction.

2004
Centenary of Rolls-Royce.

2006
Phantom Extended Wheelbase.

2008
Phantom Coupé.

1990
Corniche III.
Silver Spur II.
Mulliner Spur.

1994
Silver Spur III.

1998
Silver Seraph:
BMW V12 engine.

2001
August 2001: Ground breaking for new home at Goodwood, West Sussex.

2006
101EX.

2004
100EX.

2007
Phantom Drophead Coupé.

1992
Corniche IV.
Touring Limousine.

1996
Park Ward Limousine.

2000

2003
01 January 2003: New company 'Rolls-Royce Motor Cars Limited' established, as a member of the BMW Group (with the separation of the brands Rolls-Royce and Bentley after 71 years).

2009
200EX.
Ghost.

2011

102EX.

2012

Phantom Series II
launched.

2010



2011

Centenary of Rolls-Royce
Spirit of Ecstasy.

2020

2013

Wraith announced.

2011

Ghost Extended
Wheelbase.



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